

# MELSOFT LIBRARY QD65PD2 REFERENCE MANUAL

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## Reference Manual Revision History

| Reference Manual Number | Date       | Description   |
|-------------------------|------------|---------------|
| FBM-M035-A              | 2010/10/31 | First edition |

## 1.M+QD65PD2\_RingCounterSetting (Ring counter setting)

### FB Name

M+QD65PD2\_RingCounterSetting

### Function Overview

| Item                             | Description   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
|----------------------------------|---|-------------------|-------------------------|------------|------------------------|-------------------------|-------------------|-----------|-------------------------|-----------|----------|--------------|------------|--------------------------|----------------------|--------------|------------|--------------------------|----------------------|--|--|
| Function overview                | Sets the ring counter upper limit and lower limit.  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Symbol                           | <div style="border: 1px solid black; padding: 10px; margin: 10px auto; width: fit-content;"> <p style="text-align: center; margin: 0;">M+QD65PD2_RingCounterSetting</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; text-align: right;">Execution command</td> <td style="width: 30%; border-left: 1px solid black; padding-left: 5px;">B : FB_EN</td> <td style="width: 30%; border-left: 1px solid black; padding-left: 5px;">FB_ENO : B</td> <td style="width: 10%; text-align: left;">Execution status</td> </tr> <tr> <td style="text-align: right;">Module start XY address</td> <td style="border-left: 1px solid black; padding-left: 5px;">W : i_Start_IO_No</td> <td style="border-left: 1px solid black; padding-left: 5px;">FB_OK : B</td> <td style="text-align: left;">Completed without error</td> </tr> <tr> <td style="text-align: right;">Target CH</td> <td style="border-left: 1px solid black; padding-left: 5px;">W : i_CH</td> <td style="border-left: 1px solid black; padding-left: 5px;">FB_ERROR : B</td> <td style="text-align: left;">Error flag</td> </tr> <tr> <td style="text-align: right;">Ring counter upper limit</td> <td style="border-left: 1px solid black; padding-left: 5px;">D : i_RingUpperLimit</td> <td style="border-left: 1px solid black; padding-left: 5px;">ERROR_ID : W</td> <td style="text-align: left;">Error code</td> </tr> <tr> <td style="text-align: right;">Ring counter lower limit</td> <td style="border-left: 1px solid black; padding-left: 5px;">D : i_RingLowerLimit</td> <td></td> <td></td> </tr> </table> </div> | Execution command | B : FB_EN               | FB_ENO : B | Execution status       | Module start XY address | W : i_Start_IO_No | FB_OK : B | Completed without error | Target CH | W : i_CH | FB_ERROR : B | Error flag | Ring counter upper limit | D : i_RingUpperLimit | ERROR_ID : W | Error code | Ring counter lower limit | D : i_RingLowerLimit |  |  |
| Execution command                | B : FB_EN   | FB_ENO : B        | Execution status        |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Module start XY address          | W : i_Start_IO_No   | FB_OK : B         | Completed without error |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Target CH                        | W : i_CH  | FB_ERROR : B      | Error flag              |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Ring counter upper limit         | D : i_RingUpperLimit  | ERROR_ID : W      | Error code              |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Ring counter lower limit         | D : i_RingLowerLimit  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Applicable hardware and software | Compatible hardware: QD65PD2  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
|                                  | Hardware details:   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
|                                  | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">Q series *</td> <td style="text-align: center;">Basic model</td> </tr> <tr> <td></td> <td style="text-align: center;">High performance model</td> </tr> <tr> <td></td> <td style="text-align: center;">Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>   | Q series *        | Basic model             |            | High performance model |                         | Universal model   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Q series *                       | Basic model   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
|                                  | High performance model  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
|                                  | Universal model   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
|                                  | Compatible software: GX Works2 Ver1.31H or later  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Programming language             | Ladder  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Number of steps (maximum value)  | <p>For universal model CPU: 136*</p> <p>*The value is the number of steps in the ladder program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |
| Function description             | <ul style="list-style-type: none"> <li>•When FB_EN (Execution command) is turned ON, the preset ring counter lower and upper values are stored in the buffer memory. To reflect the preset upper and lower values, turn OFF and then ON the operating condition settings batch-change command (Y signal) or count enable command (Y signal).</li> <li>•FB operation is one-shot only, triggered by the FB_EN signal.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                          |                      |              |            |                          |                      |  |  |

| Item                         | Description  |
|------------------------------|--|
| Compiling method             | Macro type   |
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</p> <p>5) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</p> <p>6) Every input must be provided with a value for proper FB operation.</p> <p>7) If the parameter is set using the configuration function of GX Works 2, using this FB is unnecessary.</p> <p>8) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.</p> <p>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Pulsed execution (1 scan execution type)   |
| Application example          | Refer to Appendix 1 - Application examples   |
| Timing chart                 | <p>●Operation of I/O signals</p> <p>[When operation completes without error]      [When an error occurs]</p>   |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual  |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                     | Variable name    | Data type | Setting range  | Description   |
|--------------------------|------------------|-----------|--|---|
| Execution command        | FB_EN            | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address  | i_Start_IO_No    | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH                | i_CH             | W         | 1~2  | Specify the CH number.  |
| Ring counter upper limit | i_RingUpperLimit | D         | -2,147,483,648~<br>2,147,483,647   | Specify the ring counter upper limit.   |
| Ring counter lower limit | i_RingLowerLimit | D         | -2,147,483,648~<br>2,147,483,647   | Specify the ring counter lower limit.   |

### ■ Output labels

| Name                    | Variable name | Data type | Initial value | Description   |
|-------------------------|---------------|-----------|---------------|---|
| Execution status        | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.                                |
| Completed without error | FB_OK         | B         | OFF           | When ON, it indicates that the settings of ring counter upper and lower values are completed. |
| Error flag              | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.   |
| Error code              | ERROR_ID      | W         | 0             | FB error code output.   |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_RingCounterSetting function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 2.M+QD65PD2\_CountEnable (Count enable)

### FB Name

M+QD65PD2\_CountEnable

### Function Overview

| Item   | Description  |            |             |                        |                 |
|--|--|------------|-------------|------------------------|-----------------|
| Function overview                                | Performs count operation (count start/stop).   |            |             |                        |                 |
| Symbol   | <div style="text-align: center;"> <p>The diagram shows a rectangular block labeled 'M+QD65PD2_CountEnable'. On the left side, there are three input lines: 'Execution command' connected to 'B : FB_EN', 'Module start XY address' connected to 'W : i_Start_IO_No', and 'Target CH' connected to 'W : i_CH'. On the right side, there are four output lines: 'FB_ENO : B' connected to 'Execution status', 'o_CountStart : B' connected to 'Count operation flag', 'FB_ERROR : B' connected to 'Error flag', and 'ERROR_ID : W' connected to 'Error code'.</p> </div> |            |             |                        |                 |
| Applicable hardware and software                 | Compatible hardware: QD65PD2   |            |             |                        |                 |
|  | Hardware details:  |            |             |                        |                 |
|  | <table border="1" style="width: 100%;"> <tr> <td rowspan="3" style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td>High performance model</td> </tr> <tr> <td>Universal model</td> </tr> </table>  | Q series * | Basic model | High performance model | Universal model |
|  | Q series *   |            | Basic model |                        |                 |
| High performance model                           |  |            |             |                        |                 |
| Universal model                                  |  |            |             |                        |                 |
| *Not applicable for QCPU (A mode)                |  |            |             |                        |                 |
| Compatible software: GX Works2 Ver1.31H or later |  |            |             |                        |                 |
| Programming language                             | Ladder   |            |             |                        |                 |
| Number of steps (maximum value)                  | <p>For universal model CPU: 115*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>  |            |             |                        |                 |
| Function description                             | <ul style="list-style-type: none"> <li>•By turning ON/OFF FB_EN (Execution command), the count enable (Y signal) is turned ON/OFF.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>   |            |             |                        |                 |
| Compiling method                                 | Macro type   |            |             |                        |                 |

| Item                         | Description   |
|------------------------------|---|
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) This FB uses index registers Z9 and Z8. Please do not use these index registers in an interrupt program.</p> <p>5) Every input must be provided with a value for proper FB operation.</p> <p>6) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</p> <p>7) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.</p> <p>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Real-time execution   |
| Application example          | Refer to Appendix 1 - Application examples  |
| Timing chart                 | <p>●Operation of I/O signals</p> <p>[When operation completes without error]      [When an error occurs]</p>  |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual   |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |



## Labels

### ■ Input labels

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Execution command       | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH               | i_CH          | W         | 1~2  | Specify the CH number.  |

### ■ Output labels

| Name                   | Variable name | Data type | Initial value | Description  |
|------------------------|---------------|-----------|---------------|--|
| Execution status       | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.                             |
| Counter operation flag | o_CountStart  | B         | OFF           | ON: Count enable command (Y signal) is ON.<br>OFF: Count enable command (Y signal) is OFF. |
| Error flag             | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.  |
| Error code             | ERROR_ID      | W         | 0             | FB error code output.  |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_CountEnable function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

### 3.M+QD65PD2\_PresentValueStorage (Present value monitoring)

#### FB Name

M+QD65PD2\_PresentValueStorage

#### Function Overview

| Item                             | Description   |            |             |  |                        |  |
|----------------------------------|---|------------|-------------|--|------------------------|--|
| Function overview                | Monitors the present value.   |            |             |  |                        |  |
| Symbol                           | <div style="text-align: center;"> <p>The diagram shows a central box labeled 'M+QD65PD2_PresentValueStorage'. On the left side, there are three input lines: 'Execution command' connected to 'B : FB_EN', 'Module start XY address' connected to 'W : i_Start_IO_No', and 'Target CH' connected to 'W : i_CH'. On the right side, there are five output lines: 'FB_ENO : B' connected to 'Execution status', 'FB_OK : B' connected to 'Completed without error', 'o_PresentValue : D' connected to 'Present value', 'FB_ERROR : B' connected to 'Error flag', and 'ERROR_ID : W' connected to 'Error code'.</p> </div> |            |             |  |                        |  |
| Applicable hardware and software | Compatible hardware: QD65PD2  |            |             |  |                        |  |
|                                  | Hardware details:   |            |             |  |                        |  |
|                                  | <table border="1" style="width: 100%;"> <tr> <td style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>  | Q series * | Basic model |  | High performance model |  |
| Q series *                       | Basic model   |            |             |  |                        |  |
|                                  | High performance model  |            |             |  |                        |  |
|                                  | Universal model   |            |             |  |                        |  |
|                                  | Compatible software: GX Works2 Ver1.31H or later  |            |             |  |                        |  |
| Programming language             | Ladder  |            |             |  |                        |  |
| Number of steps (maximum value)  | For universal model CPU: 103*<br>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).  |            |             |  |                        |  |
| Function description             | <ul style="list-style-type: none"> <li>•When FB_EN (Execution command) is turned ON, the present value is read from the buffer memory.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>  |            |             |  |                        |  |
| Compiling method                 | Macro type  |            |             |  |                        |  |

| Item                         | Description   |
|------------------------------|---|
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</p> <p>5) This FB uses index registers Z9, Z8 and Z7. Please do not use these index registers in an interrupt program.</p> <p>6) Every input must be provided with a value for proper FB operation.</p> <p>7) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.</p> <p>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Real-time execution   |
| Application example          | Refer to Appendix 1 - Application examples  |
| Timing chart                 | <p>●Operation of I/O signals</p> <p>[When operation completes without error]      [When an error occurs]</p> <p>The timing chart illustrates the behavior of the FB under two conditions: successful completion and error occurrence. The signals shown are FB_EN (Execution command), FB_ENO (Execution status), o_PresentValue (Present value), FB_OK (Completed without error), FB_ERROR (Error flag), and ERROR_ID (Error code). In the successful case, FB_ENO goes low when FB_EN goes high, and o_PresentValue rises during the 'Refreshing' period. In the error case, FB_ENO goes low when FB_EN goes high, and o_PresentValue rises during the 'Refreshing stop' period.</p>  |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual   |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Execution command       | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH               | i_CH          | W         | 1~2  | Specify the CH number.  |

### ■ Output labels

| Name                    | Variable name  | Data type | Initial value | Description  |
|-------------------------|----------------|-----------|---------------|--|
| Execution status        | FB_ENO         | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF. |
| Completed without error | FB_OK          | B         | OFF           | When ON, it indicates that the present value is being read.    |
| Present value           | o_PresentValue | D         | 0             | Store the present value.                                       |
| Error flag              | FB_ERROR       | B         | OFF           | When ON, it indicates that an error has occurred.              |
| Error code              | ERROR_ID       | W         | 0             | FB error code output.  |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_PresentValueStorage function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 4.M+QD65PD2\_SetCoincidenceOutput (Coincidence output function setting)

### FB Name

M+QD65PD2\_SetCoincidenceOutput

### Function Overview

| Item                                 | Description   |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
|--------------------------------------|---|-------------------|-------------------------|------------|------------------------|-------------------------|-------------------|-----------|-------------------------|--------------------------------------|--------------------|--------------|------------|--------------------------------------|--------------------|--------------|------------|--------------------------------------|--------------------|--|--|--------------------------------------|--------------------|--|--|--------------------------------------|--------------------|--|--|--------------------------------------|--------------------|--|--|--------------------------------------|--------------------|--|--|--------------------------------------|--------------------|--|--|
| Function overview                    | Sets a coincidence output point and performs coincidence output reset.  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Symbol                               | <div style="border: 1px solid black; padding: 10px;"> <p style="text-align: center;">M+QD65PD2_SetCoincidenceOutput</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; text-align: right;">Execution command</td> <td style="width: 30%;">B : FB_EN</td> <td style="width: 30%; text-align: left;">FB_ENO : B</td> <td style="width: 10%;">Execution status</td> </tr> <tr> <td style="text-align: right;">Module start XY address</td> <td>W : i_Start_IO_No</td> <td>FB_OK : B</td> <td>Completed without error</td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 1)</td> <td>D : i_SetPoint_No1</td> <td>FB_ERROR : B</td> <td>Error flag</td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 2)</td> <td>D : i_SetPoint_No2</td> <td>ERROR_ID : W</td> <td>Error code</td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 3)</td> <td>D : i_SetPoint_No3</td> <td></td> <td></td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 4)</td> <td>D : i_SetPoint_No4</td> <td></td> <td></td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 5)</td> <td>D : i_SetPoint_No5</td> <td></td> <td></td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 6)</td> <td>D : i_SetPoint_No6</td> <td></td> <td></td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 7)</td> <td>D : i_SetPoint_No7</td> <td></td> <td></td> </tr> <tr> <td style="text-align: right;">Point setting (coincidence output 8)</td> <td>D : i_SetPoint_No8</td> <td></td> <td></td> </tr> </table> </div> | Execution command | B : FB_EN               | FB_ENO : B | Execution status       | Module start XY address | W : i_Start_IO_No | FB_OK : B | Completed without error | Point setting (coincidence output 1) | D : i_SetPoint_No1 | FB_ERROR : B | Error flag | Point setting (coincidence output 2) | D : i_SetPoint_No2 | ERROR_ID : W | Error code | Point setting (coincidence output 3) | D : i_SetPoint_No3 |  |  | Point setting (coincidence output 4) | D : i_SetPoint_No4 |  |  | Point setting (coincidence output 5) | D : i_SetPoint_No5 |  |  | Point setting (coincidence output 6) | D : i_SetPoint_No6 |  |  | Point setting (coincidence output 7) | D : i_SetPoint_No7 |  |  | Point setting (coincidence output 8) | D : i_SetPoint_No8 |  |  |
| Execution command                    | B : FB_EN   | FB_ENO : B        | Execution status        |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Module start XY address              | W : i_Start_IO_No   | FB_OK : B         | Completed without error |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 1) | D : i_SetPoint_No1  | FB_ERROR : B      | Error flag              |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 2) | D : i_SetPoint_No2  | ERROR_ID : W      | Error code              |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 3) | D : i_SetPoint_No3  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 4) | D : i_SetPoint_No4  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 5) | D : i_SetPoint_No5  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 6) | D : i_SetPoint_No6  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 7) | D : i_SetPoint_No7  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Point setting (coincidence output 8) | D : i_SetPoint_No8  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Applicable hardware and software     | Compatible hardware: QD65PD2  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
|                                      | Hardware details:   |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
|                                      | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">Q series *</td> <td style="text-align: center;">Basic model</td> </tr> <tr> <td></td> <td style="text-align: center;">High performance model</td> </tr> <tr> <td></td> <td style="text-align: center;">Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>   | Q series *        | Basic model             |            | High performance model |                         | Universal model   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Q series *                           | Basic model   |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
|                                      | High performance model  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
|                                      | Universal model   |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
|                                      | Compatible software: GX Works2 Ver1.31H or later  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Programming language                 | Ladder  |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |
| Number of steps (maximum value)      | <p>For universal model CPU: 209*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>   |                   |                         |            |                        |                         |                   |           |                         |                                      |                    |              |            |                                      |                    |              |            |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |                                      |                    |  |  |

| Item                         | Description   |
|------------------------------|---|
| Function description         | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), i_SetPoint (Point setting (coincidence output n)) is reflected in the QD65PD2 and the reset command (coincidence output n) (Y signal) is turned ON. When the coincidence output n (X signal) is turned OFF, the reset command (coincidence output n) (Y signal) is turned OFF. (n indicates 1 to 8.)</li> <li>•The coincidence output and external coincidence output are turned ON again even if the coincidence output and external coincidence output are reset with this FB while the present value is the coincidence output point setting.</li> <li>•This FB performs for the channel that has been assigned with the channel assignment setting.</li> <li>•FB operation is one-shot only, triggered by the FB_EN signal.</li> </ul>   |
| Compiling method             | Macro type  |
| Restrictions and precautions | <ol style="list-style-type: none"> <li>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</li> <li>2) The FB cannot be used in an interrupt program.</li> <li>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</li> <li>4) This FB uses index registers Z9 and Z8. Please do not use these index registers in an interrupt program.</li> <li>5) Every input must be provided with a value for proper FB operation.</li> <li>6) Set the coincidence output condition setting (buffer memory) for 00b: coincidence output when using the FB.</li> <li>7) The intelligent function module switch setting needs to be set when executing the coincidence output function with this FB. For details, refer to the user's manual.</li> <li>8) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.<br/>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</li> </ol> |
| FB operation type            | Pulsed execution (multiple scan execution type)   |
| Application example          | Refer to Appendix 1 - Application examples  |



| Item            | Description   |
|-----------------|---|
| Timing chart    | <p>●Operation of I/O signals<br/>[When operation completes without error]</p> |
| Relevant manual | Q series QD65PD2 multifunction counter/timer module user's manual             |

## Error codes

### ■ Error code list

| Error code | Description |
|------------|-------------|
| None       | None        |

## Labels

### ■ Input labels

| Name                                 | Variable name | Data type | Setting range  | Description   |
|--------------------------------------|---------------|-----------|--|---|
| Execution command                    | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address              | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Point setting (coincidence output 1) | i_SetPoint1   | D         | -2,147,483,648~<br>2,147,483,647   | Specify the coincidence output No.1 point setting value.  |
| Point setting (coincidence output 2) | i_SetPoint2   | D         | -2,147,483,648~<br>2,147,483,647   | Specify the coincidence output No.2 point setting value.  |

| Name                                       | Variable name | Data type | Setting range                    | Description  |
|--|---------------|-----------|----------------------------------|--|
| Point setting<br>(coincidence output<br>3) | i_SetPoint3   | D         | -2,147,483,648~<br>2,147,483,647 | Specify the coincidence<br>output No.3 point setting<br>value. |
| Point setting<br>(coincidence output<br>4) | i_SetPoint4   | D         | -2,147,483,648~<br>2,147,483,647 | Specify the coincidence<br>output No.4 point setting<br>value. |
| Point setting<br>(coincidence output<br>5) | i_SetPoint5   | D         | -2,147,483,648~<br>2,147,483,647 | Specify the coincidence<br>output No.5 point setting<br>value. |
| Point setting<br>(coincidence output<br>6) | i_SetPoint6   | D         | -2,147,483,648~<br>2,147,483,647 | Specify the coincidence<br>output No.6 point setting<br>value. |
| Point setting<br>(coincidence output<br>7) | i_SetPoint7   | D         | -2,147,483,648~<br>2,147,483,647 | Specify the coincidence<br>output No.7 point setting<br>value. |
| Point setting<br>(coincidence output<br>8) | i_SetPoint8   | D         | -2,147,483,648~<br>2,147,483,647 | Specify the coincidence<br>output No.8 point setting<br>value. |

#### ■ Output labels

| Name                       | Variable name | Data type | Initial value | Description  |
|----------------------------|---------------|-----------|---------------|--|
| Execution status           | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.       |
| Completed without<br>error | FB_OK         | B         | OFF           | When ON, it indicates that the coincidence<br>output has been reset. |
| Error flag                 | FB_ERROR      | B         | OFF           | Always OFF   |
| Error code                 | ERROR_ID      | W         | 0             | Always 0   |

#### FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_SetCoincidenceOutput function block. It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

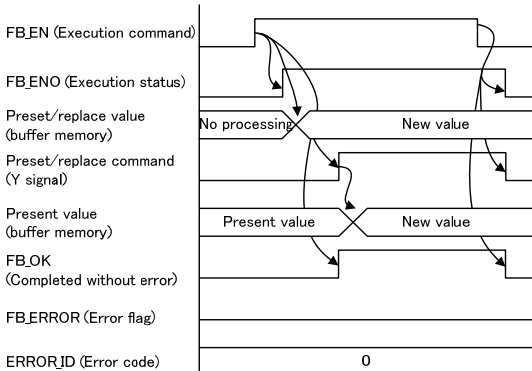
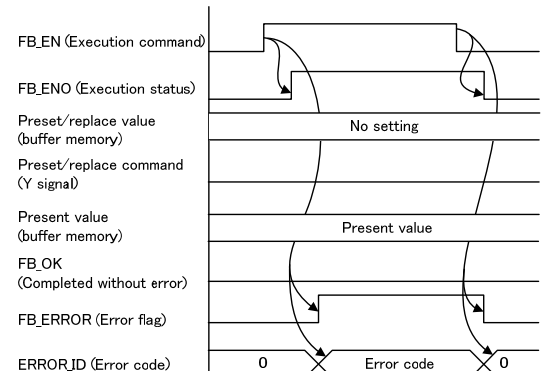
## 5.M+QD65PD2\_Preset (Preset/replace)

### FB Name

M+QD65PD2\_Preset

### Function Overview

| Item                             | Description   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
|----------------------------------|---|-------------------|-------------------------|------------|------------------------|-------------------------|-------------------|-----------|-------------------------|-----------|----------|--------------|------------|----------------------|-------------------|--------------|------------|
| Function overview                | Performs preset/replace of the present value.   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Symbol                           | <div style="border: 1px solid black; padding: 10px; width: fit-content; margin: auto;"> <p style="text-align: center;">M+QD65PD2_Preset</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; text-align: right;">Execution command</td> <td style="width: 30%;">B : FB_EN</td> <td style="width: 30%; text-align: left;">FB_ENO : B</td> <td style="width: 10%; text-align: right;">Execution status</td> </tr> <tr> <td style="text-align: right;">Module start XY address</td> <td>W : i_Start_IO_No</td> <td style="text-align: left;">FB_OK : B</td> <td style="text-align: right;">Completed without error</td> </tr> <tr> <td style="text-align: right;">Target CH</td> <td>W : i_CH</td> <td style="text-align: left;">FB_ERROR : B</td> <td style="text-align: right;">Error flag</td> </tr> <tr> <td style="text-align: right;">Preset/replace value</td> <td>D : i_PresetValue</td> <td style="text-align: left;">ERROR_ID : W</td> <td style="text-align: right;">Error code</td> </tr> </table> </div> | Execution command | B : FB_EN               | FB_ENO : B | Execution status       | Module start XY address | W : i_Start_IO_No | FB_OK : B | Completed without error | Target CH | W : i_CH | FB_ERROR : B | Error flag | Preset/replace value | D : i_PresetValue | ERROR_ID : W | Error code |
| Execution command                | B : FB_EN   | FB_ENO : B        | Execution status        |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Module start XY address          | W : i_Start_IO_No   | FB_OK : B         | Completed without error |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Target CH                        | W : i_CH  | FB_ERROR : B      | Error flag              |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Preset/replace value             | D : i_PresetValue   | ERROR_ID : W      | Error code              |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Applicable hardware and software | Compatible hardware: QD65PD2  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
|                                  | Hardware details:   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
|                                  | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>   | Q series *        | Basic model             |            | High performance model |                         | Universal model   |           |                         |           |          |              |            |                      |                   |              |            |
| Q series *                       | Basic model   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
|                                  | High performance model  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
|                                  | Universal model   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
|                                  | Compatible software: GX Works2 Ver1.31H or later  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Programming language             | Ladder  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Number of steps (maximum value)  | <p>For universal model CPU: 149*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>   |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Function description             | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), i_PresetValue (Preset/replace value) is set for the preset/replace value setting (buffer memory), the preset/replace is performed, and the present/replace value of the counter is rewritten.</li> <li>•FB operation is one-shot only, triggered by the FB_EN signal.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |
| Compiling method                 | Macro type  |                   |                         |            |                        |                         |                   |           |                         |           |          |              |            |                      |                   |              |            |

| Item                         | Description   |
|------------------------------|---|
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</p> <p>5) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</p> <p>6) Every input must be provided with a value for proper FB operation.</p> <p>7) The preset/replace is not performed by the phase Z input terminal with this FB.</p> <p>8) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</p> <p>9) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.</p> <p>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Pulsed execution (1 scan execution type)  |
| Application example          | Refer to Appendix 1 - Application examples  |
| Timing chart                 | <p>●Operation of I/O signals</p> <p>[When operation completes without error]</p>  <p>[When an error occurs]</p>    |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual   |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Execution command       | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH               | i_CH          | W         | 1~2  | Specify the CH number.  |
| Preset/replace value    | i_PresetValue | D         | -2,147,483,648~<br>2,147,483,647   | Specify the preset/replace value.   |

### ■ Output labels

| Name                    | Variable name | Data type | Initial value | Description   |
|-------------------------|---------------|-----------|---------------|---|
| Execution status        | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.      |
| Completed without error | FB_OK         | B         | OFF           | When ON, it indicates that preset/replace command (Y signal) is ON. |
| Error flag              | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.                   |
| Error code              | ERROR_ID      | W         | 0             | FB error code output.   |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_Preset function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 6.M+QD65PD2\_LatchCounterOperation (Latch counter function operation)

### FB Name

M+QD65PD2\_LatchCounterOperation

### Function Overview

| Item                              | Description   |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|-----------------------------------|---|-------------------|-------------------------|------------|------------------------|-------------------------|-------------------|-----------|-------------------------|-----------|----------|------------------|-------------------|--|--|--------------|------------|--|--|--------------|------------|
| Function overview                 | Executes latch counter function.  |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Symbol                            | <div style="border: 1px solid black; padding: 10px; width: fit-content; margin: auto;"> <p style="text-align: center;">M+QD65PD2_LatchCounterOperation</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; text-align: right;">Execution command</td> <td style="width: 30%; border-left: 1px solid black; border-right: 1px solid black;">B : FB_EN</td> <td style="width: 30%; text-align: left;">FB_ENO : B</td> <td style="width: 10%; text-align: left;">Execution status</td> </tr> <tr> <td style="text-align: right;">Module start XY address</td> <td style="border-left: 1px solid black; border-right: 1px solid black;">W : i_Start_IO_No</td> <td style="text-align: left;">FB_OK : B</td> <td style="text-align: left;">Completed without error</td> </tr> <tr> <td style="text-align: right;">Target CH</td> <td style="border-left: 1px solid black; border-right: 1px solid black;">W : i_CH</td> <td style="text-align: left;">o_LatchCount : D</td> <td style="text-align: left;">Latch count value</td> </tr> <tr> <td></td> <td style="border-left: 1px solid black; border-right: 1px solid black;"></td> <td style="text-align: left;">FB_ERROR : B</td> <td style="text-align: left;">Error flag</td> </tr> <tr> <td></td> <td style="border-left: 1px solid black; border-right: 1px solid black;"></td> <td style="text-align: left;">ERROR_ID : W</td> <td style="text-align: left;">Error code</td> </tr> </table> </div> | Execution command | B : FB_EN               | FB_ENO : B | Execution status       | Module start XY address | W : i_Start_IO_No | FB_OK : B | Completed without error | Target CH | W : i_CH | o_LatchCount : D | Latch count value |  |  | FB_ERROR : B | Error flag |  |  | ERROR_ID : W | Error code |
| Execution command                 | B : FB_EN   | FB_ENO : B        | Execution status        |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Module start XY address           | W : i_Start_IO_No   | FB_OK : B         | Completed without error |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Target CH                         | W : i_CH  | o_LatchCount : D  | Latch count value       |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   |   | FB_ERROR : B      | Error flag              |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   |   | ERROR_ID : W      | Error code              |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Applicable hardware and software  | Compatible hardware: QD65PD2  |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   | Hardware details:   |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table>  | Q series *        | Basic model             |            | High performance model |                         | Universal model   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   | Q series *  | Basic model       |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   | High performance model  |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   | Universal model   |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| *Not applicable for QCPU (A mode) |   |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
|                                   | Compatible software: GX Works2 Ver1.31H or later  |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Programming language              | Ladder  |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Number of steps (maximum value)   | <p>For universal model CPU: 190*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>   |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Function description              | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), the count value, which has been latched by the latch counter function, is stored in o_LatchCount (Latch count value).</li> <li>•FB operation is one-shot only, triggered by the FB_EN signal.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>  |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |
| Compiling method                  | Macro type  |                   |                         |            |                        |                         |                   |           |                         |           |          |                  |                   |  |  |              |            |  |  |              |            |



| Item                         | Description  |
|------------------------------|--|
| Restrictions and precautions | <ol style="list-style-type: none"> <li>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</li> <li>2) The FB cannot be used in an interrupt program.</li> <li>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</li> <li>4) Turn OFF the selected counter function start command (Y signal) when using the FB. When the signal is ON, the latch counter function of the target channel will not be executed.</li> <li>5) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</li> <li>6) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</li> <li>7) Every input must be provided with a value for proper FB operation.</li> <li>8) The intelligent function module switch setting needs to be set when executing the latch counter function. For details, refer to the user's manual.</li> <li>9) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</li> <li>10) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.<br/>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</li> </ol> |
| FB operation type            | Pulsed execution (multiple scan execution type)  |
| Application example          | Refer to Appendix 1 - Application examples   |
| Timing chart                 | <p>●Operation of I/O signals</p> <div style="display: flex; justify-content: space-between;"> <div style="width: 48%;"> <p>[When operation completes without error]</p> </div> <div style="width: 48%;"> <p>[When an error occurs]</p> </div> </div>   |

|                 |   |
|-----------------|---|
| Item            | Description   |
| Relevant manual | Q series QD65PD2 multifunction counter/timer module user's manual |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Execution command       | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH               | i_CH          | W         | 1~2  | Specify the CH number.  |

### ■ Output labels

| Name                    | Variable name | Data type | Initial value | Description   |
|-------------------------|---------------|-----------|---------------|---|
| Execution status        | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.      |
| Completed without error | FB_OK         | B         | OFF           | When ON, it indicates that the latch counter function is completed. |
| Latch count value       | o_LatchCount  | D         | 0             | Store the count value that has been latched.                        |
| Error flag              | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.                   |
| Error code              | ERROR_ID      | W         | 0             | FB error code output.   |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_LatchCounterOperation function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 7.M+QD65PD2\_SamplingOperation (Sampling counter function operation)

### FB Name

M+QD65PD2\_SamplingOperation

### Function Overview

| Item                                 | Description   |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
|--------------------------------------|---|-----------------------------|-------------|-------------------|--|-------------------------|--|-----------|--|--------------------------------------|--|----------------------------------|---|
| Function overview                    | Executes sampling counter function.   |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Symbol                               | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: center;">M+QD65PD2_SamplingOperation</th> </tr> </thead> <tbody> <tr> <td style="text-align: right;">Execution command</td> <td>B : FB_EN                      FB_ENO : B — Execution status</td> </tr> <tr> <td style="text-align: right;">Module start XY address</td> <td>W : i_Start_IO_No              FB_OK : B — Completed without error</td> </tr> <tr> <td style="text-align: right;">Target CH</td> <td>W : i_CH                      o_SamplingCount : D — Sampling count value</td> </tr> <tr> <td style="text-align: right;">Time unit setting (sampling counter)</td> <td>W : i_SetUnitTime              FB_ERROR : B — Error flag</td> </tr> <tr> <td style="text-align: right;">Cycle setting (sampling counter)</td> <td>W : i_SamplingTime              ERROR_ID : W — Error code</td> </tr> </tbody> </table> | M+QD65PD2_SamplingOperation |             | Execution command | B : FB_EN                      FB_ENO : B — Execution status | Module start XY address | W : i_Start_IO_No              FB_OK : B — Completed without error | Target CH | W : i_CH                      o_SamplingCount : D — Sampling count value | Time unit setting (sampling counter) | W : i_SetUnitTime              FB_ERROR : B — Error flag | Cycle setting (sampling counter) | W : i_SamplingTime              ERROR_ID : W — Error code |
| M+QD65PD2_SamplingOperation          |   |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Execution command                    | B : FB_EN                      FB_ENO : B — Execution status  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Module start XY address              | W : i_Start_IO_No              FB_OK : B — Completed without error  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Target CH                            | W : i_CH                      o_SamplingCount : D — Sampling count value  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Time unit setting (sampling counter) | W : i_SetUnitTime              FB_ERROR : B — Error flag  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Cycle setting (sampling counter)     | W : i_SamplingTime              ERROR_ID : W — Error code   |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Applicable hardware and software     | Compatible hardware: QD65PD2  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
|                                      | Hardware details:   |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
|                                      | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>   | Q series *                  | Basic model |                   | High performance model                                       |                         | Universal model  |           |  |                                      |  |                                  |   |
| Q series *                           | Basic model   |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
|                                      | High performance model  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
|                                      | Universal model   |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
|                                      | Compatible software: GX Works2 Ver1.31H or later  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Programming language                 | Ladder  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Number of steps (maximum value)      | For universal model CPU: 231*<br>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Function description                 | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), the sampling count is started with the preset i_SetUnitTime (Time unit setting (sampling counter)) and i_SamplingTime (Cycle setting (sampling counter)) and the sampling count value is read from the buffer memory.</li> <li>•When the sampling time has elapsed, FB_OK (Completed without error) is turned ON and the processing ends.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |
| Compiling method                     | Macro type  |                             |             |                   |  |                         |  |           |  |                                      |  |                                  |   |

| Item                         | Description   |
|------------------------------|---|
| Restrictions and precautions | <ol style="list-style-type: none"> <li>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</li> <li>2) The FB cannot be used in an interrupt program.</li> <li>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</li> <li>4) Turn OFF the selected counter function start command (Y signal) when using this FB. When it is turned ON, the sampling counter function of the corresponding channel is not performed.</li> <li>5) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</li> <li>6) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</li> <li>7) Every input must be provided with a value for proper FB operation.</li> <li>8) The intelligent function module switch setting needs to be set when executing the sampling counter function. For details, refer to the user's manual.</li> <li>9) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</li> <li>10) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.<br/>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</li> </ol> |
| FB operation type            | Pulsed execution (multiple scan execution type)   |
| Application example          | Refer to Appendix 1 - Application examples  |

| Item            | Description   |
|-----------------|---|
| Timing chart    | <p>●Operation of I/O signals</p> <p>[When operation completes without error]      [When an error occurs]</p> <p>The timing charts illustrate the state of various I/O signals during two scenarios: successful completion and an error. The signals include execution commands (FB_EN), status signals (FB_ENO, FB_OK, FB_ERROR), and error codes (ERROR_ID). The charts show the sequence of events, such as setting changes, counter refreshing, and error flag activation.</p> |
| Relevant manual | Q series QD65PD2 multifunction counter/timer module user's manual   |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Execution command       | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH               | i_CH          | W         | 1~2  | Specify the CH number.  |

| Name                                    | Variable name  | Data type | Setting range       | Description  |
|---|----------------|-----------|---------------------|--|
| Time unit setting<br>(sampling counter) | i_SetUnitTime  | W         | 0: 1 ms<br>1: 10 ms | Specify the unit for the sampling operation time.  |
| Cycle setting<br>(sampling counter)     | i_SamplingTime | W         | 1~65,535 *1         | Set the sampling time.<br>When the time unit setting (sampling counter) is set to 1: 10 ms, the setting range is 10 ~ 655350 ms<br>*1: Setting method<br>•1~32,767: Set in decimal.<br>•32,768~65,535: Set after converted into hexadecimal. |

#### ■ Output labels

| Name                    | Variable name   | Data type | Initial value | Description   |
|-------------------------|-----------------|-----------|---------------|---|
| Execution status        | FB_ENO          | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.                          |
| Completed without error | FB_OK           | B         | OFF           | When ON, it indicates that the execution of the sampling counter function is completed. |
| Sampling count value    | o_SamplingCount | D         | 0             | Store the sampling count value.   |
| Error flag              | FB_ERROR        | B         | OFF           | When ON, it indicates that an error has occurred.                                       |
| Error code              | ERROR_ID        | W         | 0             | FB error code output.   |

#### FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_SamplingOperation function block. It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.



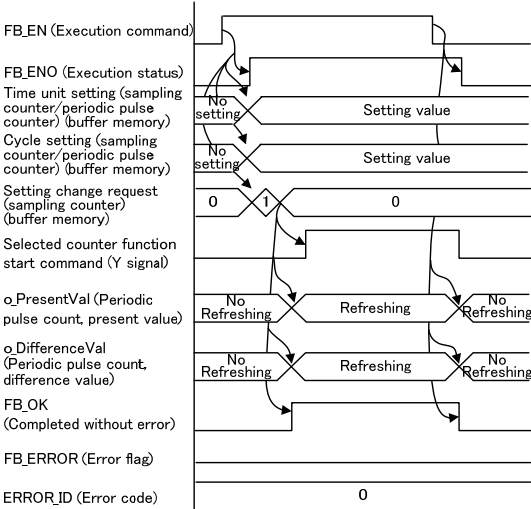
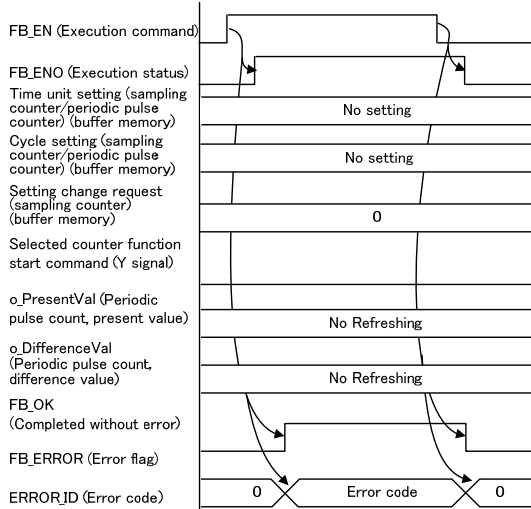
## 8.M+QD65PD2\_PeriodicPulseCounter (Periodic pulse counter function operation)

### FB Name

M+QD65PD2\_PeriodicPulseCounter

### Function Overview

| Item  | Description  |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
|---|--|-----------------------|--|------------|------------------------|-------------------------|-------------------|-----------|-------------------------|-----------|----------|-----------------------|--|---|-------------------|--------------------|-------------------------------------|--|------------------|--------------|------------|--|--|--------------|------------|
| Function overview                             | Executes periodic pulse counter function.  |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Symbol  | <div style="border: 1px solid black; padding: 10px; width: fit-content; margin: auto;"> <p style="text-align: center; margin: 0;">M+QD65PD2_PeriodicPulseCounter</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; padding: 2px;">Execution command</td> <td style="width: 30%; padding: 2px;">B : FB_EN</td> <td style="width: 30%; padding: 2px;">FB_ENO : B</td> <td style="width: 10%; padding: 2px;">Execution status</td> </tr> <tr> <td style="padding: 2px;">Module start XY address</td> <td style="padding: 2px;">W : i_Start_IO_No</td> <td style="padding: 2px;">FB_OK : B</td> <td style="padding: 2px;">Completed without error</td> </tr> <tr> <td style="padding: 2px;">Target CH</td> <td style="padding: 2px;">W : i_CH</td> <td style="padding: 2px;">o_DifferenceValue : D</td> <td style="padding: 2px;">Periodic pulse count, difference value</td> </tr> <tr> <td style="padding: 2px;">Time unit setting<br/>(periodic pulse counter)</td> <td style="padding: 2px;">W : i_SetUnitTime</td> <td style="padding: 2px;">o_PresentValue : D</td> <td style="padding: 2px;">Periodic pulse count, present value</td> </tr> <tr> <td style="padding: 2px;">Cycle setting (periodic pulse counter)</td> <td style="padding: 2px;">W : i_PeriodTime</td> <td style="padding: 2px;">FB_ERROR : B</td> <td style="padding: 2px;">Error flag</td> </tr> <tr> <td></td> <td></td> <td style="padding: 2px;">ERROR_ID : W</td> <td style="padding: 2px;">Error code</td> </tr> </table> </div> | Execution command     | B : FB_EN                              | FB_ENO : B | Execution status       | Module start XY address | W : i_Start_IO_No | FB_OK : B | Completed without error | Target CH | W : i_CH | o_DifferenceValue : D | Periodic pulse count, difference value | Time unit setting<br>(periodic pulse counter) | W : i_SetUnitTime | o_PresentValue : D | Periodic pulse count, present value | Cycle setting (periodic pulse counter) | W : i_PeriodTime | FB_ERROR : B | Error flag |  |  | ERROR_ID : W | Error code |
| Execution command                             | B : FB_EN  | FB_ENO : B            | Execution status                       |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Module start XY address                       | W : i_Start_IO_No  | FB_OK : B             | Completed without error                |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Target CH                                     | W : i_CH   | o_DifferenceValue : D | Periodic pulse count, difference value |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Time unit setting<br>(periodic pulse counter) | W : i_SetUnitTime  | o_PresentValue : D    | Periodic pulse count, present value    |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Cycle setting (periodic pulse counter)        | W : i_PeriodTime   | FB_ERROR : B          | Error flag                             |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
|   |  | ERROR_ID : W          | Error code                             |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Applicable hardware and software              | Compatible hardware: QD65PD2   |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
|   | Hardware details:  |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
|   | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; padding: 5px;">Q series *</td> <td style="padding: 5px;">Basic model</td> </tr> <tr> <td style="padding: 5px;"></td> <td style="padding: 5px;">High performance model</td> </tr> <tr> <td style="padding: 5px;"></td> <td style="padding: 5px;">Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>  | Q series *            | Basic model                            |            | High performance model |                         | Universal model   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Q series *                                    | Basic model  |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
|   | High performance model   |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
|   | Universal model  |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
|   | Compatible software: GX Works2 Ver1.31H or later   |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Programming language                          | Ladder   |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Number of steps (maximum value)               | For universal model CPU: 237*<br>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).   |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Function description                          | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), the periodic pulse count is started with the preset i_PeriodTime (Cycle setting (periodic pulse counter)), and the periodic pulse count present value and periodic pulse count difference value are read from the buffer memory.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>  |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |
| Compiling method                              | Macro type   |                       |  |            |                        |                         |                   |           |                         |           |          |                       |  |   |                   |                    |                                     |  |                  |              |            |  |  |              |            |

| Item                         | Description  |
|------------------------------|--|
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) Turn OFF the selected counter function start command (Y signal) when using the FB.</p> <p>5) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</p> <p>6) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</p> <p>7) Every input must be provided with a value for proper FB operation.</p> <p>8) The intelligent function module switch setting needs to be set when executing the periodic pulse counter function. For details, refer to the user's manual.</p> <p>9) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</p> <p>10) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.<br/>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Pulsed execution (multiple scan execution type)  |
| Application example          | Refer to Appendix 1 - Application examples   |
| Timing chart                 | <p>●Operation of I/O signals</p> <p>[When operation completes without error]</p>  <p>[When an error occurs]</p>   |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual  |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                                       | Variable name | Data type | Setting range  | Description   |
|--|---------------|-----------|--|---|
| Execution command                          | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address                    | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.)   |
| Target CH                                  | i_CH          | W         | 1~2  | Specify the CH number.  |
| Time unit setting (periodic pulse counter) | i_SetUnitTime | W         | 0: 1ms<br>1: 10ms  | Set the unit for the periodic time.   |
| Cycle setting (periodic pulse counter)     | i_PeriodTime  | W         | 1~65,535 *1  | Set periodic time setting.<br>When the time unit setting (periodic pulse counter) is set to 1: 10 ms, the setting range is 10 ~ 655350 ms.<br>*1: Setting method<br>•1~32,767: Set in decimal.<br>•32,768~65,535: Set after converted into hexadecimal. |

## ■ Output labels

| Name                                   | Variable name   | Data type | Initial value | Description  |
|--|-----------------|-----------|---------------|--|
| Execution status                       | FB_ENO          | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.                     |
| Completed without error                | FB_OK           | B         | OFF           | When ON, it indicates that the periodic pulse counter function is being performed. |
| Periodic pulse count, difference value | o_DifferenceVal | D         | 0             | Store the periodic pulse difference count value.                                   |
| Periodic pulse count, present value    | o_PresentVal    | D         | 0             | Store the present value of when the periodic time has elapsed.                     |
| Error flag                             | FB_ERROR        | B         | OFF           | When ON, it indicates that an error has occurred.                                  |
| Error code                             | ERROR_ID        | W         | 0             | FB error code output.  |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_PeriodicPulseCounter function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 9.M+QD65PD2\_FrequencyMeasure (Frequency measurement)

### FB Name

M+QD65PD2\_FrequencyMeasure

### Function Overview

| Item                             | Description   |            |             |  |                        |  |
|----------------------------------|---|------------|-------------|--|------------------------|--|
| Function overview                | Starts the frequency measurement function and reads the measured frequency value that has been calculated.  |            |             |  |                        |  |
| Symbol                           | <div style="text-align: center;"> <p>The diagram shows a box labeled 'M+QD65PD2_FrequencyMeasure'. On the left side, there are four input labels: 'Execution command', 'Module start XY address', 'Target CH', and 'Time unit setting (frequency measurement)'. On the right side, there are four output labels: 'Execution status', 'Completed without error', 'Measured frequency value', and 'Error flag'. Below the box, there are two more output labels: 'Error code'. Lines connect the labels to the box. The inputs are: B : FB_EN, W : i_Start_IO_No, W : i_CH, and W : i_SetUnitTime. The outputs are: FB_ENO : B, FB_OK : B, o_FrequencyVal : D, FB_ERROR : B, and ERROR_ID : W.</p> </div> |            |             |  |                        |  |
| Applicable hardware and software | Compatible hardware: QD65PD2  |            |             |  |                        |  |
|                                  | Hardware details:   |            |             |  |                        |  |
|                                  | <table border="1" style="width: 100%;"> <tr> <td style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>  | Q series * | Basic model |  | High performance model |  |
| Q series *                       | Basic model   |            |             |  |                        |  |
|                                  | High performance model  |            |             |  |                        |  |
|                                  | Universal model   |            |             |  |                        |  |
|                                  | Compatible software: GX Works2 Ver1.31H or later  |            |             |  |                        |  |
| Programming language             | Ladder  |            |             |  |                        |  |
| Number of steps (maximum value)  | For universal model CPU: 185*<br>*The value is the number of steps in the ladder program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).   |            |             |  |                        |  |
| Function description             | <ul style="list-style-type: none"> <li>By turning ON FB_EN (Execution command), the frequency measurement function is executed with the preset i_SetUnitTime (Time unit setting (frequency measurement)) and i_SetAverage (Moving average count (frequency measurement)), and the measured frequency value is read from the buffer memory.</li> <li>When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>   |            |             |  |                        |  |
| Compiling method                 | Macro type  |            |             |  |                        |  |

| Item                         | Description  |
|------------------------------|--|
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</p> <p>5) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</p> <p>6) Every input must be provided with a value for proper FB operation.</p> <p>7) The intelligent function module switch setting needs to be set when executing the frequency measurement function. For details, refer to the user's manual.</p> <p>8) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</p> <p>9) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.</p> <p>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Real-time execution  |
| Application example          | Refer to Appendix 1 - Application examples   |
| Timing chart                 | <p>●Operation of I/O signals</p> <div style="display: flex; justify-content: space-around;"> <div style="width: 45%;"> <p>[When operation completes without error]</p> </div> <div style="width: 45%;"> <p>[When an error occurs]</p> </div> </div>  |

|                 |   |
|-----------------|---|
| Item            | Description   |
| Relevant manual | Q series QD65PD2 multifunction counter/timer module user's manual |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name   | Variable name | Data type | Setting range  | Description   |
|--|---------------|-----------|--|---|
| Execution command                            | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address                      | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH                                    | i_CH          | W         | 1~2  | Specify the CH number.  |
| Time unit setting (frequency measurement)    | i_SetUnitTime | W         | 0: 0.01s<br>1: 0.1s<br>2: 1s   | Specify the unit time for the frequency measurement.  |
| Moving average count (frequency measurement) | i_SetAverage  | W         | 1~100  | Specify the moving average count for the frequency measurement.   |

### ■ Output labels

| Name                    | Variable name | Data type | Initial value | Description  |
|-------------------------|---------------|-----------|---------------|--|
| Execution status        | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF. |
| Completed without error | FB_OK         | B         | OFF           | When ON, it indicates the frequency is being measured.         |

| Name                     | Variable name  | Data type | Initial value | Description                                       |
|--------------------------|----------------|-----------|---------------|---|
| Measured frequency value | o_FrequencyVal | D         | 0             | Store the measured frequency value.               |
| Error flag               | FB_ERROR       | B         | OFF           | When ON, it indicates that an error has occurred. |
| Error code               | ERROR_ID       | W         | 0             | FB error code output.                             |

### FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

### Note

This chapter includes information related to the M+QD65PD2\_FrequencyMeasure function block. It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.



## 10.M+QD65PD2\_RotationSpeedMeasure (Rotation speed measurement)

### FB Name

M+QD65PD2\_RotationSpeedMeasure

### Function Overview

| Item  | Description   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
|---|---|--------------------------------|-------------|-------------------|------------------------|-------------------------|-------------------|-----------|----------|--|-------------------|---|------------------|----------------------------|-------------------|------------|------------------|-----------|-------------------------|-------------------|-------------------------------|--------------|------------|--------------|------------|
| Function overview                                 | Starts the rotation speed measurement function and reads the measured rotation speed value that has been calculated.  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Symbol  | <div style="display: flex; align-items: center; justify-content: center;"> <table border="1" style="border-collapse: collapse; text-align: center;"> <thead> <tr> <th colspan="2">M+QD65PD2_RotationSpeedMeasure</th> </tr> </thead> <tbody> <tr> <td style="padding: 2px;">Execution command</td> <td style="padding: 2px;">B : FB_EN</td> </tr> <tr> <td style="padding: 2px;">Module start XY address</td> <td style="padding: 2px;">W : i_Start_IO_No</td> </tr> <tr> <td style="padding: 2px;">Target CH</td> <td style="padding: 2px;">W : i_CH</td> </tr> <tr> <td style="padding: 2px;">Time unit setting (rotation speed measurement)</td> <td style="padding: 2px;">W : i_SetUnitTime</td> </tr> <tr> <td style="padding: 2px;">Moving average count (rotation speed measurement)</td> <td style="padding: 2px;">W : i_SetAverage</td> </tr> <tr> <td style="padding: 2px;">No. of pulses per rotation</td> <td style="padding: 2px;">D : i_SetRotation</td> </tr> </tbody> </table> <div style="margin-left: 20px; padding-left: 20px;"> <table style="border: none;"> <tr> <td style="padding: 2px;">FB_ENO : B</td> <td style="padding: 2px;">Execution status</td> </tr> <tr> <td style="padding: 2px;">FB_OK : B</td> <td style="padding: 2px;">Completed without error</td> </tr> <tr> <td style="padding: 2px;">o_RotationVal : D</td> <td style="padding: 2px;">Measured rotation speed value</td> </tr> <tr> <td style="padding: 2px;">FB_ERROR : B</td> <td style="padding: 2px;">Error flag</td> </tr> <tr> <td style="padding: 2px;">ERROR_ID : W</td> <td style="padding: 2px;">Error code</td> </tr> </table> </div> </div> | M+QD65PD2_RotationSpeedMeasure |             | Execution command | B : FB_EN              | Module start XY address | W : i_Start_IO_No | Target CH | W : i_CH | Time unit setting (rotation speed measurement) | W : i_SetUnitTime | Moving average count (rotation speed measurement) | W : i_SetAverage | No. of pulses per rotation | D : i_SetRotation | FB_ENO : B | Execution status | FB_OK : B | Completed without error | o_RotationVal : D | Measured rotation speed value | FB_ERROR : B | Error flag | ERROR_ID : W | Error code |
| M+QD65PD2_RotationSpeedMeasure                    |   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Execution command                                 | B : FB_EN   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Module start XY address                           | W : i_Start_IO_No   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Target CH   | W : i_CH  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Time unit setting (rotation speed measurement)    | W : i_SetUnitTime   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Moving average count (rotation speed measurement) | W : i_SetAverage  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| No. of pulses per rotation                        | D : i_SetRotation   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| FB_ENO : B  | Execution status  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| FB_OK : B   | Completed without error   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| o_RotationVal : D                                 | Measured rotation speed value   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| FB_ERROR : B                                      | Error flag  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| ERROR_ID : W                                      | Error code  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Applicable hardware and software                  | Compatible hardware: QD65PD2  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
|   | Hardware details:   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
|   | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; padding: 5px;">Q series *</td> <td style="padding: 5px;">Basic model</td> </tr> <tr> <td style="padding: 5px;"></td> <td style="padding: 5px;">High performance model</td> </tr> <tr> <td style="padding: 5px;"></td> <td style="padding: 5px;">Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>   | Q series *                     | Basic model |                   | High performance model |                         | Universal model   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Q series *  | Basic model   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
|   | High performance model  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
|   | Universal model   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
|   | Compatible software: GX Works2 Ver1.31H or later  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Programming language                              | Ladder  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Number of steps (maximum value)                   | <p>For universal model CPU: 189*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>   |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |
| Function description                              | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), the rotation speed measurement is executed with the preset i_SetUnitTime (Time unit setting (rotation speed measurement)), i_SetAverage (Moving average count (rotation speed measurement)) and i_SetRotation (No. of pulses per rotation), and the measured rotation speed value is read from the buffer memory.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>  |                                |             |                   |                        |                         |                   |           |          |  |                   |   |                  |                            |                   |            |                  |           |                         |                   |                               |              |            |              |            |

| Item                         | Description   |
|------------------------------|---|
| Compiling method             | Macro type  |
| Restrictions and precautions | <ol style="list-style-type: none"> <li>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</li> <li>2) The FB cannot be used in an interrupt program.</li> <li>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</li> <li>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</li> <li>5) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</li> <li>6) Every input must be provided with a value for proper FB operation.</li> <li>7) The intelligent function module switch setting needs to be set when executing the rotation speed measurement function. For details, refer to the user's manual.</li> <li>8) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</li> <li>9) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.<br/>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</li> </ol> |
| FB operation type            | Real-time execution   |
| Application example          | Refer to Appendix 1 - Application examples  |

| Item            | Description   |
|-----------------|---|
| Timing chart    | <p>●Operation of I/O signals</p> <p>[When operation completes without error]      [When an error occurs]</p> <p>The timing chart illustrates the state of various I/O signals under two conditions: successful completion and error occurrence. In the 'without error' scenario, settings are applied, the count enable command is active, and the measured rotation speed value is updated with 'Measured value' pulses. The rotation speed measurement flag and FB_OK signal are active, while FB_ERROR and ERROR_ID are inactive. In the 'error occurs' scenario, settings are not applied, the count enable command is inactive, and the measured rotation speed value remains at 'No Refreshing'. The rotation speed measurement flag and FB_ERROR signal are active, and an 'Error code' is output via ERROR_ID. FB_OK is inactive in both cases.</p> |
| Relevant manual | Q series QD65PD2 multifunction counter/timer module user's manual   |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Execution command       | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |

| Name  | Variable name | Data type | Setting range                | Description  |
|---|---------------|-----------|------------------------------|--|
| Target CH   | i_CH          | W         | 1~2                          | Specify the CH number.   |
| Time unit setting<br>(rotation speed measurement) | i_SetUnitTime | W         | 0: 0.01s<br>1: 0.1s<br>2: 1s | Set the unit time for the rotation speed measurement.            |
| Moving average count (rotation speed measurement) | i_SetAverage  | W         | 1~100                        | Set the moving average count for the rotation speed measurement. |
| No. of pulses per rotation                        | i_SetRotation | D         | 1~8,000,000                  | Set the number of pulses per rotation.                           |

#### ■ Output labels

| Name                          | Variable name | Data type | Initial value | Description  |
|-------------------------------|---------------|-----------|---------------|--|
| Execution status              | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF. |
| Completed without error       | FB_OK         | B         | OFF           | When ON, it indicates the rotation speed is being measured.    |
| Measured rotation speed value | o_RotationVal | D         | 0             | Store the measured rotation speed value.                       |
| Error flag                    | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.              |
| Error code                    | ERROR_ID      | W         | 0             | FB error code output.  |

#### FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

#### Note

This chapter includes information related to the M+QD65PD2\_RotationSpeedMeasure function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 11.M+QD65PD2\_PulseMeasure (Pulse measurement)

### FB Name

M+QD65PD2\_PulseMeasure

### Function Overview

| Item                             | Description   |            |             |  |                        |  |
|----------------------------------|---|------------|-------------|--|------------------------|--|
| Function overview                | Starts the pulse measurement function and reads the measured pulse value.   |            |             |  |                        |  |
| Symbol                           | <div style="text-align: center;"> <p>The diagram shows a central box labeled 'M+QD65PD2_PulseMeasure'. On the left side, there are four input labels: 'Execution command' (B : FB_EN), 'Module start XY address' (W : i_Start_IO_No), 'Target CH' (W : i_CH), and 'Function input terminal measurement' (B : i_MeasureByFUNC). On the right side, there are seven output labels: 'FB_ENO : B' (Execution status), 'FB_OK : B' (Completed without error), 'o_UpdateForFUNC : B' (Measured pulse value update flag (function input)), 'o_ResultForFUNC : D' (Measured pulse value (function input)), 'o_UpdateForLATCH : B' (Measured pulse value update flag (latch counter input)), 'o_ResultForLATCH : D' (Measured pulse value (latch counter input)), 'FB_ERROR : B' (Error flag), and 'ERROR_ID : W' (Error code).</p> </div> |            |             |  |                        |  |
| Applicable hardware and software | Compatible hardware: QD65PD2  |            |             |  |                        |  |
|                                  | Hardware details:   |            |             |  |                        |  |
|                                  | <table border="1" style="width: 100%;"> <tr> <td style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table> <p>*Not applicable for QCPU (A mode)</p>  | Q series * | Basic model |  | High performance model |  |
| Q series *                       | Basic model   |            |             |  |                        |  |
|                                  | High performance model  |            |             |  |                        |  |
|                                  | Universal model   |            |             |  |                        |  |
|                                  | Compatible software: GX Works2 Ver1.31H or later  |            |             |  |                        |  |
| Programming language             | Ladder  |            |             |  |                        |  |
| Number of steps (maximum value)  | For universal model CPU: 297*<br>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).  |            |             |  |                        |  |
| Function description             | <ul style="list-style-type: none"> <li>After the count enable command (Y signal) is turned ON when FB_EN (Execution command) is turned ON, the pulse is measured by turning ON i_MeasureByFUNC (Function input terminal measurement) or i_MeasureByLATCH (Latch counter input terminal measurement).</li> <li>When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>   |            |             |  |                        |  |
| Compiling method                 | Macro type  |            |             |  |                        |  |

| Item                         | Description   |
|------------------------------|---|
| Restrictions and precautions | <ol style="list-style-type: none"> <li>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</li> <li>2) The FB cannot be used in an interrupt program.</li> <li>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</li> <li>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</li> <li>5) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</li> <li>6) Every input must be provided with a value for proper FB operation.</li> <li>7) The intelligent function module switch setting needs to be set when executing the pulse measurement function. For details, refer to the user's manual.</li> <li>8) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</li> <li>9) If the measurement interval for the target measurement is smaller than the scan time, measurement may not be performed normally. Please adjust the measurement interval so that it is more than double the scan time.</li> <li>10) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.<br/>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</li> </ol> |
| FB operation type            | Real-time execution   |
| Application example          | Refer to Appendix 1 - Application examples  |

| Item            | 内容   |
|-----------------|--|
| Timing chart    | <p>●Operation of I/O signals</p> <p>[When operation completes without error]      [When an error occurs]</p> |
| Relevant manual | Q series QD65PD2 multifunction counter/timer module user's manual  |

### Error codes

#### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

### Labels

#### ■ Input labels

| Name              | Variable name | Data type | Setting range | Description   |
|-------------------|---------------|-----------|---------------|---|
| Execution command | FB_EN         | B         | ON, OFF       | ON: The FB is activated.<br>OFF: The FB is not activated. |

| Name                                     | Variable name    | Data type | Setting range  | Description   |
|--|------------------|-----------|--|---|
| Module start XY address                  | i_Start_IO_No    | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH                                | i_CH             | W         | 1~2  | Specify the CH number.  |
| Function input terminal measurement      | i_MeasureByFUNC  | B         | ON, OFF  | Turn ON when measuring the pulse with the function input terminal.  |
| Latch counter input terminal measurement | i_MeasureByLATCH | B         | ON, OFF  | Turn ON when measuring the pulse with the latch counter input terminal.   |

#### ■ Output labels

| Name   | Variable name    | Data type | Initial value | Description   |
|--|------------------|-----------|---------------|---|
| Execution status                                       | FB_ENO           | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.  |
| Completed without error                                | FB_OK            | B         | OFF           | When ON, it indicates that the pulse is being measured.   |
| Measured pulse value update flag (function input)      | o_UpdateForFUNC  | B         | OFF           | When ON, it indicates that the measured pulse value of the function input terminal has been updated.      |
| Measured pulse value (function input)                  | o_ResultForFUNC  | D         | 0             | Store the measured pulse value of the function input terminal.  |
| Measured pulse value update flag (latch counter input) | o_UpdateForLATCH | B         | OFF           | When ON, it indicates that the measured pulse value of the latch counter input terminal has been updated. |
| Measured pulse value (latch counter input)             | o_ResultForLATCH | D         | 0             | Store the measured pulse value of the latch counter input terminal.                                       |
| Error flag   | FB_ERROR         | B         | OFF           | When ON, it indicates that an error has occurred.   |
| Error code   | ERROR_ID         | W         | 0             | FB error code output.   |



## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_PulseMeasure function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 12.M+QD65PD2\_PWMOutput (PWM output)

### FB Name

M+QD65PD2\_PWMOutput

### Function Overview

| Item                             | Description  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
|----------------------------------|--|---------------------|-------------|-------------------|--|-------------------------|--|-----------|---|-----------------------|--|-------------------------------|-----------------|----------------------------|--------------------|
| Function overview                | Performs the PWM output function.  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Symbol                           | <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: center;">M+QD65PD2_PWMOutput</th> </tr> </thead> <tbody> <tr> <td style="text-align: right;">Execution command</td> <td>B : FB_EN                      FB_ENO : B — Execution status</td> </tr> <tr> <td style="text-align: right;">Module start XY address</td> <td>W : i_Start_IO_No              FB_OK : B — Completed without error</td> </tr> <tr> <td style="text-align: right;">Target CH</td> <td>W : i_CH                          FB_ERROR : B — Error flag</td> </tr> <tr> <td style="text-align: right;">PWM output assignment</td> <td>W : i_SetLayout                  ERROR_ID : W — Error code</td> </tr> <tr> <td style="text-align: right;">On width setting (PWM output)</td> <td>D : i_SetONTime</td> </tr> <tr> <td style="text-align: right;">Cycle setting (PWM output)</td> <td>D : i_SetCycleTime</td> </tr> </tbody> </table> | M+QD65PD2_PWMOutput |             | Execution command | B : FB_EN                      FB_ENO : B — Execution status | Module start XY address | W : i_Start_IO_No              FB_OK : B — Completed without error | Target CH | W : i_CH                          FB_ERROR : B — Error flag | PWM output assignment | W : i_SetLayout                  ERROR_ID : W — Error code | On width setting (PWM output) | D : i_SetONTime | Cycle setting (PWM output) | D : i_SetCycleTime |
| M+QD65PD2_PWMOutput              |  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Execution command                | B : FB_EN                      FB_ENO : B — Execution status   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Module start XY address          | W : i_Start_IO_No              FB_OK : B — Completed without error   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Target CH                        | W : i_CH                          FB_ERROR : B — Error flag  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| PWM output assignment            | W : i_SetLayout                  ERROR_ID : W — Error code   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| On width setting (PWM output)    | D : i_SetONTime  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Cycle setting (PWM output)       | D : i_SetCycleTime   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Applicable hardware and software | Compatible hardware: QD65PD2   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
|                                  | Hardware details:  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
|                                  | <table border="1" style="width: 100%; border-collapse: collapse;"> <tbody> <tr> <td style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </tbody> </table> <p>*Not applicable for QCPU (A mode)</p>   | Q series *          | Basic model |                   | High performance model                                       |                         | Universal model  |           |   |                       |  |                               |                 |                            |                    |
| Q series *                       | Basic model  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
|                                  | High performance model   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
|                                  | Universal model  |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
|                                  | Compatible software: GX Works2 Ver1.31H or later   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Programming language             | Ladder   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Number of steps (maximum value)  | For universal model CPU: 164*<br>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Function description             | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), the PWM output function is executed with the preset i_SetLayout (PWM output assignment), I_SetONTime (On width setting (PWM output)) and i_SetCycleTime (Cycle setting (PWM output)).</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |
| Compiling method                 | Macro type   |                     |             |                   |  |                         |  |           |   |                       |  |                               |                 |                            |                    |

| Item                         | Description   |
|------------------------------|---|
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</p> <p>5) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</p> <p>6) Every input must be provided with a value for proper FB operation.</p> <p>7) The intelligent function module switch setting needs to be set when executing the PWM output function. For details, refer to the user's manual.</p> <p>8) When this FB is used in two or more places, a duplicated coil warning will occur during compile operation due to the Y signal being operated by index modification. However this is not a problem and the FB will operate without error.</p> <p>9) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.</p> <p>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Real-time execution   |
| Application example          | Refer to Appendix 1 - Application examples  |
| Timing chart                 | <p>●Operation of I/O signals</p> <div style="display: flex; justify-content: space-around;"> <div style="width: 45%;"> <p>[When operation completes without error]</p> </div> <div style="width: 45%;"> <p>[When an error occurs]</p> </div> </div>   |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual   |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                          | Variable name  | Data type | Setting range   | Description   |
|-------------------------------|----------------|-----------|---|---|
| Execution command             | FB_EN          | B         | ON, OFF   | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address       | i_Start_IO_No  | W         | Depends on the I/O point range. For details, refer to the CPU user's manual.  | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH                     | i_CH           | W         | 1~2   | Specify the CH number.  |
| PWM output assignment         | i_SetLayout    | W         | b0: Coincidence output 1<br>b1: Coincidence output 2<br>b2: Coincidence output 3<br>b3: Coincidence output 4<br>b4: Coincidence output 5<br>b5: Coincidence output 6<br>b6: Coincidence output 7<br>b7: Coincidence output 8<br>b8~b15: Not used *1 | Specify the comparison output to output the output pulse.<br>*1 Set 0.  |
|                               |                |           | 0: Not assigned<br>1: Assigned  |   |
| On width setting (PWM output) | i_SetONTime    | D         | 0 or 10~10,000,000  | Specify the ON width for the output pulse. (Unit: 0.1 $\mu$ s)  |
| Cycle setting (PWM output)    | i_SetCycleTime | D         | 50~10,000,000   | Specify the cycle time for the output pulse. (Unit: 0.1 $\mu$ s)  |

## ■ Output labels

| Name                    | Variable name | Data type | Initial value | Description  |
|-------------------------|---------------|-----------|---------------|--|
| Execution status        | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF. |
| Completed without error | FB_OK         | B         | OFF           | When ON, it indicates that PWM output is being performed.      |
| Error flag              | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.              |
| Error code              | ERROR_ID      | W         | 0             | FB error code output.  |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_PWMOutput function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

### 13.M+QD65PD2\_OverflowDetection (Overflow/underflow detection)

#### FB Name

M+QD65PD2\_OverflowDetection

#### Function Overview

| Item                              | Description   |             |             |  |                        |  |                 |
|-----------------------------------|---|-------------|-------------|--|------------------------|--|-----------------|
| Function overview                 | Detects overflow and underflow.   |             |             |  |                        |  |                 |
| Symbol                            | <div style="display: flex; align-items: center; justify-content: center;"> <div style="margin-right: 20px;"> <p>Execution command — B : FB_EN</p> <p>Module start XY address — W : i_Start_IO_No</p> <p>Target CH — W : i_CH</p> </div> <div style="border: 1px solid black; padding: 10px; text-align: center;"> <p>M+QD65PD2_OverflowDetection</p> </div> <div style="margin-left: 20px;"> <p>FB_ENO : B — Execution status</p> <p>o_Overflow : B — Overflow occurrence flag</p> <p>o_Underflow : B — Underflow occurrence flag</p> <p>FB_ERROR : B — Error flag</p> <p>ERROR_ID : W — Error code</p> </div> </div> |             |             |  |                        |  |                 |
| Applicable hardware and software  | Compatible hardware: QD65PD2  |             |             |  |                        |  |                 |
|                                   | Hardware details:   |             |             |  |                        |  |                 |
|                                   | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table>  | Q series *  | Basic model |  | High performance model |  | Universal model |
|                                   | Q series *  | Basic model |             |  |                        |  |                 |
|                                   | High performance model  |             |             |  |                        |  |                 |
|                                   | Universal model   |             |             |  |                        |  |                 |
| *Not applicable for QCPU (A mode) |   |             |             |  |                        |  |                 |
|                                   | Compatible software: GX Works2 Ver1.31H or later  |             |             |  |                        |  |                 |
| Programming language              | Ladder  |             |             |  |                        |  |                 |
| Number of steps (maximum value)   | <p>For universal model CPU: 127*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>   |             |             |  |                        |  |                 |
| Function description              | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), o_Overflow (Overflow occurrence flag)/o_Underflow (Underflow occurrence flag) is turned ON when overflow/underflow occurs.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>   |             |             |  |                        |  |                 |
| Compiling method                  | Macro type  |             |             |  |                        |  |                 |

| Item                         | Description   |
|------------------------------|---|
| Restrictions and precautions | <p>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</p> <p>2) The FB cannot be used in an interrupt program.</p> <p>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</p> <p>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</p> <p>5) This FB uses index registers Z9, Z8 and Z7. Please do not use these index registers in an interrupt program.</p> <p>6) Every input must be provided with a value for proper FB operation.</p> <p>7) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.</p> <p>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</p> |
| FB operation type            | Real-time execution   |
| Application example          | Refer to Appendix 1 - Application examples  |
| Timing chart                 | <p>●Operation of I/O signals<br/>(When an overflow occurs)</p> <p>[When operation completes without error]      [When an error occurs]</p> <p>The timing chart illustrates the state of various signals during the execution of the FB. It is divided into two scenarios: successful completion and error occurrence. The signals shown are FB_EN (Execution command), FB_ENO (Execution status), Overflow/underflow detection flag: b08 (buffer memory), o_Overflow (Overflow occurrence flag), FB_ERROR (Error flag), and ERROR_ID (Error code). In the successful completion scenario, FB_EN transitions from high to low, and FB_ENO transitions from low to high. The b08 flag shows a sequence of 0, 1, 0, 1. The o_Overflow flag transitions from high to low. FB_ERROR and ERROR_ID remain at 0. In the error occurrence scenario, the signals behave similarly, but the o_Overflow flag transitions from high to low, and the ERROR_ID signal transitions from 0 to a non-zero value (Error code).</p>   |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual   |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Execution command       | FB_EN         | B         | ON, OFF  | ON: The FB is activated.<br>OFF: The FB is not activated.   |
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH               | i_CH          | W         | 1~2  | Specify the CH number.  |

### ■ Output labels

| Name                      | Variable name | Data type | Initial value | Description  |
|---------------------------|---------------|-----------|---------------|--|
| Execution status          | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF. |
| Overflow occurrence flag  | o_Overflow    | B         | OFF           | ON: Overflow occurred.<br>OFF: No overflow detected.           |
| Underflow occurrence flag | o_Underflow   | B         | OFF           | ON: Underflow occurred.<br>OFF: No underflow detected.         |
| Error flag                | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.              |
| Error code                | ERROR_ID      | W         | 0             | FB error code output.  |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |



## Note

This chapter includes information related to the M+QD65PD2\_OverflowDetection function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 14.M+QD65PD2\_ErrorOperation (Error operation)

### FB Name

M+QD65PD2\_ErrorOperation

### Function Overview

| Item                              | Description   |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|-----------------------------------|---|-------------------|-------------------|--------------------------|------------------------|------------------|-------------------------|-------------------|--|-----------|-------------------------|-----------|----------|--|-----------------|------------------------|---------------------|------------------|--|-----------------|-------------------|--|--|--|-------------------|--------------------------|--|--|--|-------------------|---------------------|--|--|--|--------------|------------|--|--|--|--------------|------------|
| Function overview                 | Monitors errors and warnings, and performs error reset.   |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| Symbol                            | <div style="text-align: center; border: 1px solid black; padding: 10px; width: fit-content; margin: 0 auto;"> <p>M+QD65PD2_ErrorOperation</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 30%; text-align: right;">Execution command</td> <td style="width: 10%; text-align: center;">B : FB_EN</td> <td style="width: 10%;"></td> <td style="width: 10%; text-align: center;">FB_ENO : B</td> <td style="width: 30%; text-align: left;">Execution status</td> </tr> <tr> <td style="text-align: right;">Module start XY address</td> <td style="text-align: center;">W : i_Start_IO_No</td> <td></td> <td style="text-align: center;">FB_OK : B</td> <td style="text-align: left;">Completed without error</td> </tr> <tr> <td style="text-align: right;">Target CH</td> <td style="text-align: center;">W : i_CH</td> <td></td> <td style="text-align: center;">o_UnitError : B</td> <td style="text-align: left;">Module error detection</td> </tr> <tr> <td style="text-align: right;">Error reset request</td> <td style="text-align: center;">W : i_ErrorReset</td> <td></td> <td style="text-align: center;">o_ErrorCode : W</td> <td style="text-align: left;">Module error code</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">o_UnitWarning : B</td> <td style="text-align: left;">Module warning detection</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">o_WarningCode : W</td> <td style="text-align: left;">Module warning code</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">FB_ERROR : B</td> <td style="text-align: left;">Error flag</td> </tr> <tr> <td></td> <td></td> <td></td> <td style="text-align: center;">ERROR_ID : W</td> <td style="text-align: left;">Error code</td> </tr> </table> </div> | Execution command | B : FB_EN         |                          | FB_ENO : B             | Execution status | Module start XY address | W : i_Start_IO_No |  | FB_OK : B | Completed without error | Target CH | W : i_CH |  | o_UnitError : B | Module error detection | Error reset request | W : i_ErrorReset |  | o_ErrorCode : W | Module error code |  |  |  | o_UnitWarning : B | Module warning detection |  |  |  | o_WarningCode : W | Module warning code |  |  |  | FB_ERROR : B | Error flag |  |  |  | ERROR_ID : W | Error code |
| Execution command                 | B : FB_EN   |                   | FB_ENO : B        | Execution status         |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| Module start XY address           | W : i_Start_IO_No   |                   | FB_OK : B         | Completed without error  |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| Target CH                         | W : i_CH  |                   | o_UnitError : B   | Module error detection   |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| Error reset request               | W : i_ErrorReset  |                   | o_ErrorCode : W   | Module error code        |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   |   |                   | o_UnitWarning : B | Module warning detection |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   |   |                   | o_WarningCode : W | Module warning code      |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   |   |                   | FB_ERROR : B      | Error flag               |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   |   |                   | ERROR_ID : W      | Error code               |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| Applicable hardware and software  | Compatible hardware: QD65PD2  |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   | Hardware details:   |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   | <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 40%; text-align: center;">Q series *</td> <td style="text-align: center;">Basic model</td> </tr> <tr> <td></td> <td style="text-align: center;">High performance model</td> </tr> <tr> <td></td> <td style="text-align: center;">Universal model</td> </tr> </table>  | Q series *        | Basic model       |                          | High performance model |                  | Universal model         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   | Q series *  | Basic model       |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   | High performance model  |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   | Universal model   |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| *Not applicable for QCPU (A mode) |   |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
|                                   | Compatible software: GX Works2 Ver1.31H or later  |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| Programming language              | Ladder  |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |
| Number of steps (maximum value)   | <p>For universal model CPU: 263*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>   |                   |                   |                          |                        |                  |                         |                   |  |           |                         |           |          |  |                 |                        |                     |                  |  |                 |                   |  |  |  |                   |                          |  |  |  |                   |                     |  |  |  |              |            |  |  |  |              |            |

| Item                         | Description  |
|------------------------------|--|
| Function description         | <ul style="list-style-type: none"> <li>•When FB_EN (Execution command) is turned ON, an error and warning in the target axis are monitored.</li> <li>•When an error occurs, o_UnitError (Module error detection) is turned ON and an error code is stored in o_ErrorCode (Module error code).</li> <li>•When a warning occurs, o_UnitWarning (Module warning detection) is turned ON and a warning code is stored in o_WarningCode (Module warning code).</li> <li>•After FB_EN (Execution command) is turned ON, an error is reset by turning ON i_ErrorReset (Error reset command) while an error or warning is occurring.</li> <li>•When the target CH setting value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul>   |
| Compiling method             | Macro type   |
| Restrictions and precautions | <ol style="list-style-type: none"> <li>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</li> <li>2) The FB cannot be used in an interrupt program.</li> <li>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</li> <li>4) When two or more of these FBs are used, precaution must be taken to avoid repetition of the target CH.</li> <li>5) This FB uses index registers Z9, Z8, Z7, and Z6. Please do not use these index registers in an interrupt program.</li> <li>6) Every input must be provided with a value for proper FB operation.</li> <li>7) Perform settings using the GX Works2 intelligent function module switch setting to match systems and devices connected to the QD65PD2.<br/>For details on how to use the intelligent function module switch setting, refer to GX Works2 Operating Manual (Common).</li> </ol> |
| FB operation type            | Real-time execution  |
| Application example          | Refer to Appendix 1 - Application examples   |

| Item            | 内容   |
|-----------------|--|
| Timing chart    | <p>●Operation of I/O signals</p> <p>[When operation completes without error]      [When an error occurs]</p> |
| Relevant manual | Q series QD65PD2 multifunction counter/timer module user's manual  |

## Error codes

### ■ Error code list

| Error code   | Description   |
|--------------|---|
| 10 (Decimal) | The specified target channel is not valid. The target channel is not within the range of 1 to 2. Please try again after confirming the setting. |

## Labels

### ■ Input labels

| Name              | Variable name | Data type | Setting range | Description   |
|-------------------|---------------|-----------|---------------|---|
| Execution command | FB_EN         | B         | ON, OFF       | ON: The FB is activated.<br>OFF: The FB is not activated. |

| Name                    | Variable name | Data type | Setting range  | Description   |
|-------------------------|---------------|-----------|--|---|
| Module start XY address | i_Start_IO_No | W         | Depends on the I/O point range. For details, refer to the CPU user's manual. | Specify the starting XY address (in hexadecimal) where the QD65PD2 module is mounted. (For example, enter H10 for X10.) |
| Target CH               | i_CH          | W         | 1~2  | Specify the CH number.  |
| Error reset request     | i_ErrorReset  | B         | ON, OFF  | Turn ON when performing error reset.<br>Turn OFF the request when the normal completion (FB_OK) has turned ON.          |

#### ■ Output labels

| Name                     | Variable name | Data type | Initial value | Description  |
|--------------------------|---------------|-----------|---------------|--|
| Execution status         | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF.     |
| Completed without error  | FB_OK         | B         | OFF           | When ON, it indicates that an error reset is completed.            |
| Module error detection   | o_UnitError   | B         | OFF           | When ON, it indicates that an error has occurred.                  |
| Module error code        | o_ErrorCode   | W         | 0             | Return a code for a target channel error occurred in the module.   |
| Module warning detection | o_UnitWarning | B         | OFF           | When ON, it indicates that a warning is occurring.                 |
| Module warning code      | o_WarningCode | W         | 0             | Return a code for a target channel warning occurred in the module. |
| Error flag               | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.                  |
| Error code               | ERROR_ID      | W         | 0             | FB error code output.  |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_ErrorOperation function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 15.M+QD65PD2\_DegreeToCountVal (Angle conversion)

### FB Name

M+QD65PD2\_DegreeToCountVal

### Function Overview

| Item                              | Description   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
|-----------------------------------|---|----------------------------|-------------|-------------------|------------------------|-------|-----------------|------------|------------------|---------------------------|-----------------|------------|------------------|-----------|-------------------------|----------------|-------------|--------------|------------|--------------|------------|
| Function overview                 | Calculates the count value from the angle.  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Symbol                            | <div style="text-align: center;"> <table border="1" style="margin: auto;"> <tr> <td colspan="2" style="text-align: center;">M+QD65PD2_DegreeToCountVal</td> </tr> <tr> <td style="text-align: right;">Execution command</td> <td style="text-align: center;">B : FB_EN</td> </tr> <tr> <td style="text-align: right;">Angle</td> <td style="text-align: center;">W : i_Angle</td> </tr> <tr> <td style="text-align: right;">Resolution</td> <td style="text-align: center;">D : i_Resolution</td> </tr> <tr> <td style="text-align: right;">Zero degree setting value</td> <td style="text-align: center;">W : i_ZeroValue</td> </tr> <tr> <td style="text-align: left;">FB_ENO : B</td> <td style="text-align: left;">Execution status</td> </tr> <tr> <td style="text-align: left;">FB_OK : B</td> <td style="text-align: left;">Completed without error</td> </tr> <tr> <td style="text-align: left;">o_CountVal : D</td> <td style="text-align: left;">Count value</td> </tr> <tr> <td style="text-align: left;">FB_ERROR : B</td> <td style="text-align: left;">Error flag</td> </tr> <tr> <td style="text-align: left;">ERROR_ID : W</td> <td style="text-align: left;">Error code</td> </tr> </table> </div> | M+QD65PD2_DegreeToCountVal |             | Execution command | B : FB_EN              | Angle | W : i_Angle     | Resolution | D : i_Resolution | Zero degree setting value | W : i_ZeroValue | FB_ENO : B | Execution status | FB_OK : B | Completed without error | o_CountVal : D | Count value | FB_ERROR : B | Error flag | ERROR_ID : W | Error code |
| M+QD65PD2_DegreeToCountVal        |   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Execution command                 | B : FB_EN   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Angle                             | W : i_Angle   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Resolution                        | D : i_Resolution  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Zero degree setting value         | W : i_ZeroValue   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| FB_ENO : B                        | Execution status  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| FB_OK : B                         | Completed without error   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| o_CountVal : D                    | Count value   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| FB_ERROR : B                      | Error flag  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| ERROR_ID : W                      | Error code  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Applicable hardware and software  | Compatible hardware: QD65PD2  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
|                                   | Hardware details:   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
|                                   | <table border="1" style="width: 100%;"> <tr> <td style="width: 30%;">Q series *</td> <td>Basic model</td> </tr> <tr> <td></td> <td>High performance model</td> </tr> <tr> <td></td> <td>Universal model</td> </tr> </table>   | Q series *                 | Basic model |                   | High performance model |       | Universal model |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
|                                   | Q series *  | Basic model                |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
|                                   | High performance model  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
|                                   | Universal model   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| *Not applicable for QCPU (A mode) |   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
|                                   | Compatible software: GX Works2 Ver1.31H or later  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Programming language              | Ladder  |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |
| Number of steps (maximum value)   | <p>For universal model CPU: 127*</p> <p>*The value is the number of steps in the label program, and is therefore stated as a reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple Project).</p>   |                            |             |                   |                        |       |                 |            |                  |                           |                 |            |                  |           |                         |                |             |              |            |              |            |

| Item                         | Description  |
|------------------------------|--|
| Function description         | <ul style="list-style-type: none"> <li>•By turning ON FB_EN (Execution command), the count value is calculated from the angle (input by 0.1 degree). The calculation is performed by using a resolution for the ring counter upper value and 0 for the lower value.</li> <li>•The count value is calculated as follows. <div data-bbox="392 405 1326 607" style="border: 1px solid black; padding: 5px; margin: 10px 0;"> <p>How to calculate the counter value (o_CountVal).</p> <ul style="list-style-type: none"> <li>• <math>i\_Angle + (3600 \div i\_Resolution) + i\_ZeroValue</math></li> </ul> <p>When the calculated value is larger than the resolution (i_Resolution), the value of the resolution (i_Resolution) is subtracted from the calculated value and the difference is stored in the counter value (o_CountVal).</p> </div> </li> <li>•When the input value is out of range, the FB_ERROR output turns ON, processing is interrupted, and the error code is stored in ERROR_ID (Error code). Refer to the error code explanation section for details.</li> </ul> |
| Compiling method             | Macro type   |
| Restrictions and precautions | <ol style="list-style-type: none"> <li>1) The FB does not include error recovery processing. Program the error recovery processing separately in accordance with the required system operation.</li> <li>2) The FB cannot be used in an interrupt program.</li> <li>3) Please ensure that the FB_EN signal is capable of being turned OFF by the program. Do not use this FB in programs that are only executed once such as a subroutine, FOR-NEXT loop, etc. because it is impossible to turn OFF.</li> <li>4) Every input must be provided with a value for proper FB operation.</li> </ol>   |
| FB operation type            | Real-time execution  |
| Application example          | Refer to Appendix 1 - Application examples   |
| Timing chart                 | <p>•Operation of I/O signals</p> <div style="display: flex; justify-content: space-around;"> <div data-bbox="373 1312 906 1711"> <p>[When operation completes without error]</p> </div> <div data-bbox="960 1312 1493 1711"> <p>[When an error occurs]</p> </div> </div>   |
| Relevant manual              | Q series QD65PD2 multifunction counter/timer module user's manual  |



## Error codes

### ■ Error code list

| Error code   | Description  |
|--------------|--|
| 20 (Decimal) | The specified resolution is not valid. The resolution is not within the range of 10 to 32,768. Please try again after confirming the setting.  |
| 21 (Decimal) | The specified zero degree setting value is not valid. The zero degree setting value is not within the range of 0 to (i_Resolution-1). Please try again after confirming the setting. |
| 22 (Decimal) | The specified angle is not valid. The angle is not within the range of 0 to 3,599. Please try again after confirming the setting.  |

## Labels

### ■ Input labels

| Name                      | Variable name | Data type | Setting range      | Description   |
|---------------------------|---------------|-----------|--------------------|---|
| Execution command         | FB_EN         | B         | ON, OFF            | ON: The FB is activated.<br>OFF: The FB is not activated. |
| Angle                     | i_Angle       | W         | 0~3,599            | Specify the angle.<br>(Unit: 0.1 degree)                  |
| Resolution                | i_Resolution  | D         | 10~32,768          | Specify the encoder resolution.                           |
| Zero degree setting value | i_ZeroValue   | W         | 0~(i_Resolution-1) | Specify the value that is considered as zero degree.      |

## ■ Output labels

| Name                    | Variable name | Data type | Initial value | Description  |
|-------------------------|---------------|-----------|---------------|--|
| Execution status        | FB_ENO        | B         | OFF           | ON: Execution command is ON.<br>OFF: Execution command is OFF. |
| Completed without error | FB_OK         | B         | OFF           | When ON, it indicates that calculation is being performed.     |
| Count value             | o_CountVal    | D         | 0             | Store the count value that has been calculated from the angle. |
| Error flag              | FB_ERROR      | B         | OFF           | When ON, it indicates that an error has occurred.              |
| Error code              | ERROR_ID      | W         | 0             | FB error code output.  |

## FB Version Upgrade History

| Version | Date       | Description   |
|---------|------------|---------------|
| 1.00A   | 2010/10/31 | First edition |

## Note

This chapter includes information related to the M+QD65PD2\_DegreeToCountVal function block.

It does not include information on restrictions of use such as combination with multifunction counter/timer modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.

## 16.Application examples

### QD65PD2 FB Application example

#### System configuration

|                                    |                       |  |
|------------------------------------|-----------------------|--|
| <b>Power<br/>Supply<br/>Module</b> | <b>CPU<br/>Module</b> | <b>QD65PD2</b><br><br>( X/Y00 ~<br>X/Y1F ) |
|------------------------------------|-----------------------|--|

#### Reminder

- Every input must be provided with a value for proper FB operation.

If not set, the values will be unspecified.

- Abbreviations may be used in the label comments due to the limitation on the number of the characters to display in GX Works2.

## List of devices

### External input (commands)

| Device | FB function name                          | Application (ON details)             |
|--------|---|--------------------------------------|
| M0     | Ring counter setting                      | Ring counter setting request         |
| M10    | Count enable                              | Count enable command                 |
| M20    | Preset value monitoring                   | Present value read request           |
| M30    | Coincidence output function setting       | Coincidence output set request       |
| M40    | Preset/replace                            | Preset/replace execution cmd         |
| M50    | Latch counter function operation          | Latch counter command                |
| M60    | Sampling counter function                 | Sampling count command               |
| M70    | Periodic pulse counter function operation | Periodic pulse count command         |
| M80    | Frequency measurement                     | Frequency measurement command        |
| M90    | Rotation speed measurement                | Rot. speed measurement command       |
| M100   | Pulse measurement                         | Pulse measurement command            |
| M101   |   | Fnc input terminal measurement       |
| M102   |   | Latch counter input tml measure      |
| M110   | PWM output                                | PWM output command                   |
| M120   | Overflow/underflow detection              | Overflow/underflow detection command |
| M130   | Error operation                           | Error operation FB start             |
| M131   |   | Error reset command                  |
| M140   | Angle conversion                          | Angle operation FB exe command       |

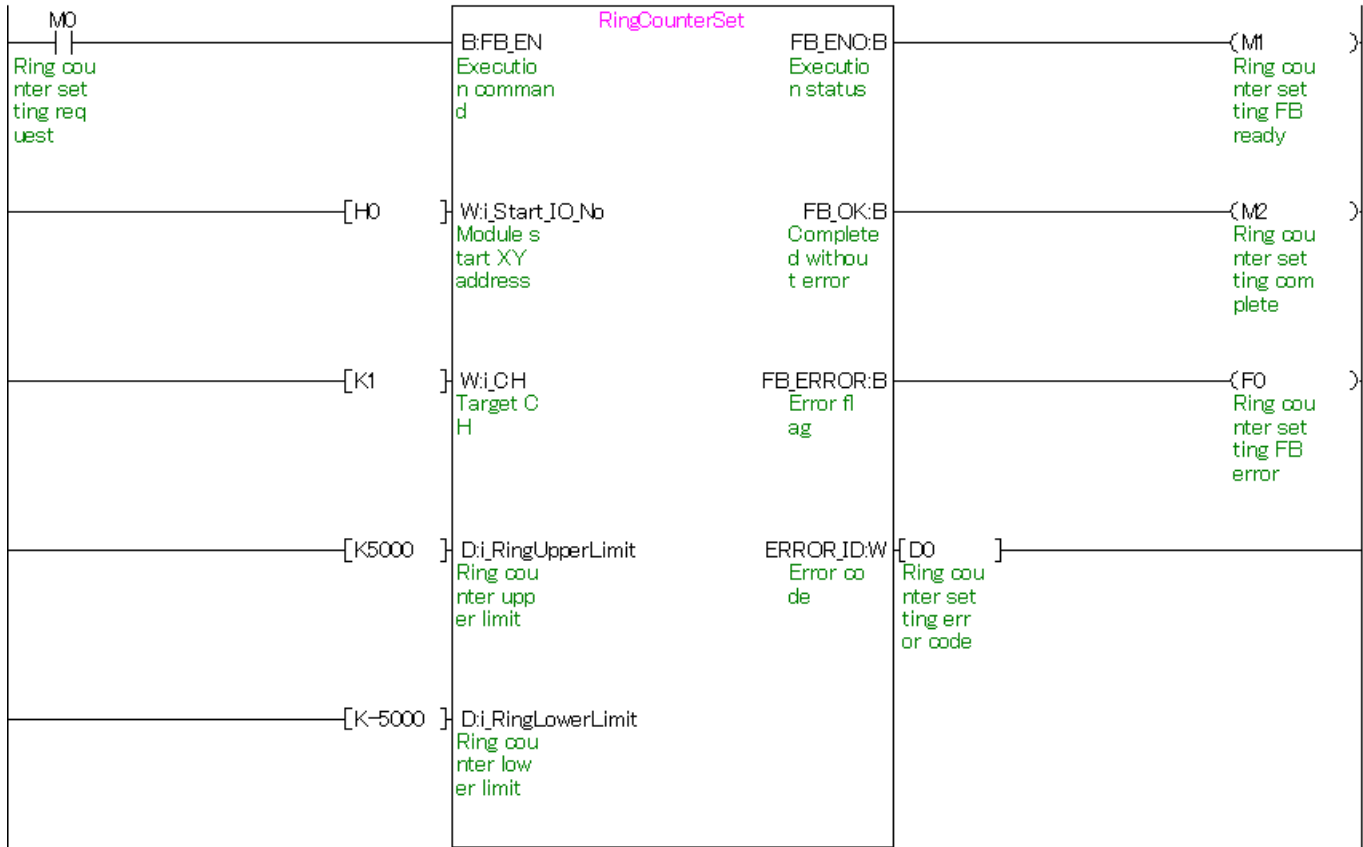
### Data register

| Device | FB function name                          | Application                             |
|--------|---|---|
| D0     | Ring counter setting                      | Ring counter setting error code         |
| D10    | Count enable                              | Count enable FB error code              |
| D20    | Preset value monitoring                   | Present value                           |
| D22    |   | Monitoring error code                   |
| D40    | Preset/replace                            | Preset/replace FB error code            |
| D50    | Latch counter function operation          | Latch count value                       |
| D51    |   | Latch counter execution err code        |
| D52    |   |   |
| D60    | Sampling counter function operation       | Sampling count value                    |
| D62    |   | Sampling execution error code           |
| D70    | Periodic pulse counter function operation | Periodic pls cnt, difference val        |
| D71    |   | Periodic pls cnt, present value         |
| D72    |   | Periodic pls counter error code         |
| D73    |   |   |
| D74    |   |   |
| D80    | Frequency measurement                     | Measured frequency value                |
| D81    |   | Freq. measurement FB error code         |
| D82    |   |   |
| D90    | Rotation speed measurement                | Measured rotation speed value           |
| D91    |   | Rot. spd measurement FB err code        |
| D92    |   |   |
| D100   | Pulse measurement                         | Measured pls val (fnc input)            |
| D101   |   | Measured pls val (lch cntr inp)         |
| D102   |   | Pulse measurement FB error code         |
| D103   |   |   |
| D104   |   |   |
| D110   | PWM output                                | PWM output FB error code                |
| D120   | Overflow/underflow detection              | Ovf/udf detection FB error code         |
| D130   | Error operation                           | Module error code                       |
| D131   |   | Module warning code                     |
| D132   |   | Error operation function FB error code  |
| D133   |   |   |
| D140   | Angle conversion                          | Count value                             |
| D141   |   | Angle conversion function FB error code |
| D142   |   |   |

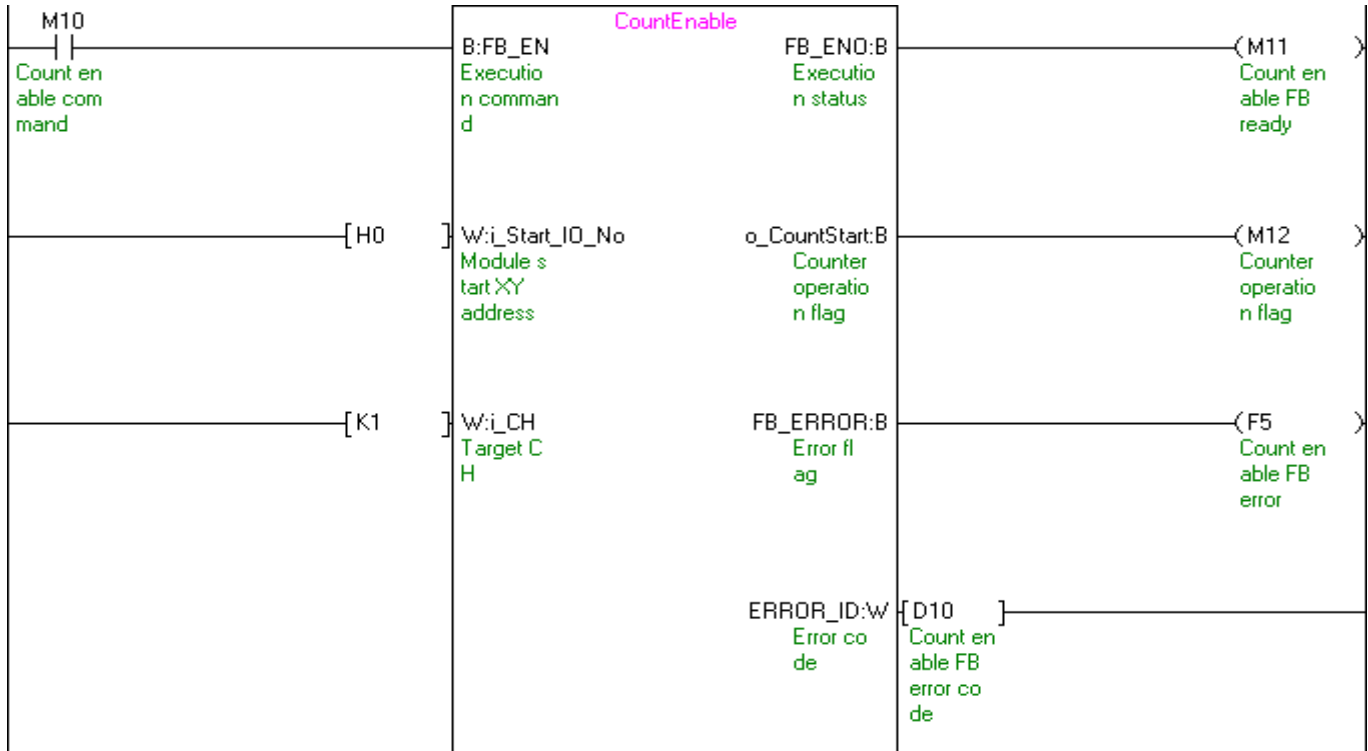
### External output (checks)

| Device | FB function name                          | Application (ON details)         |
|--------|---|----------------------------------|
| M1     | Ring counter setting                      | Ring counter setting FB ready    |
| M2     |   | Ring counter setting complete    |
| F0     |   | Ring counter setting FB error    |
| M11    | Count enable                              | Count enable FB ready            |
| M12    |   | Counter operation flag           |
| F5     |   | Count enable FB error            |
| M21    |   | Present value monitoring ready   |
| M22    | Preset value monitoring                   | Present value read OP complete   |
| F10    |   | Present value monitoring error   |
| M31    | Coincidence output function setting       | Coincidence output fcn set ready |
| M32    |   | Coincidence output fcn set comp  |
| M41    | Preset/replace                            | Preset/replace FB ready          |
| M42    |   | Preset/replace exe complete      |
| F15    |   | Preset/replace FB error          |
| M51    | Latch counter function operation          | Latch counter execution ready    |
| M52    |   | Latch counter execution complete |
| F20    |   | Latch counter execution error    |
| M61    | Sampling counter function operation       | Sampling counter execution ready |
| M62    |   | Sampling counter execution comp  |
| F25    |   | Sampling counter execution error |
| M71    | Periodic pulse counter function operation | Periodic pls counter ready       |
| M72    |   | Periodic pls counter complete    |
| F30    |   | Periodic pls counter error       |
| M81    | Frequency measurement                     | Frequency measurement FB ready   |
| M82    |   | Frequency measurement complete   |
| F35    |   | Frequency measurement FB error   |
| M91    | Rotation speed measurement                | Rot. speed measurement FB ready  |
| M92    |   | Rot. speed measurement complete  |
| F40    |   | Rot. speed measurement FB error  |
| M103   | Pulse measurement                         | Pulse measurement FB ready       |
| M104   |   | Pulse measurement complete       |
| M105   |   | Function input update flag       |
| M106   |   | Latch counter input update flag  |
| F45    |   | Pulse measurement FB error       |
| M111   | PWM output                                | PWM output function FB ready     |
| M112   |   | PWM output execution complete    |
| F50    |   | PWM output FB error              |
| M121   | Overflow/underflow detection              | Ovf/udf detection FB ready       |
| M122   |   | Overflow being detected          |
| M123   |   | Underflow being detected         |
| F55    |   | Overflow/underflow FB error      |
| M132   | Error operation                           | Error operation FB ready         |
| M133   |   | Error reset execution complete   |
| M134   |   | Module error detection           |
| M135   |   | Module warning detection         |
| F60    |   | Error operation FB error         |
| M141   | Angle conversion                          | Angle conversion FB ready        |
| M142   |   | Angle conversion exe complete    |
| F65    |   | Angle conversion FB error        |

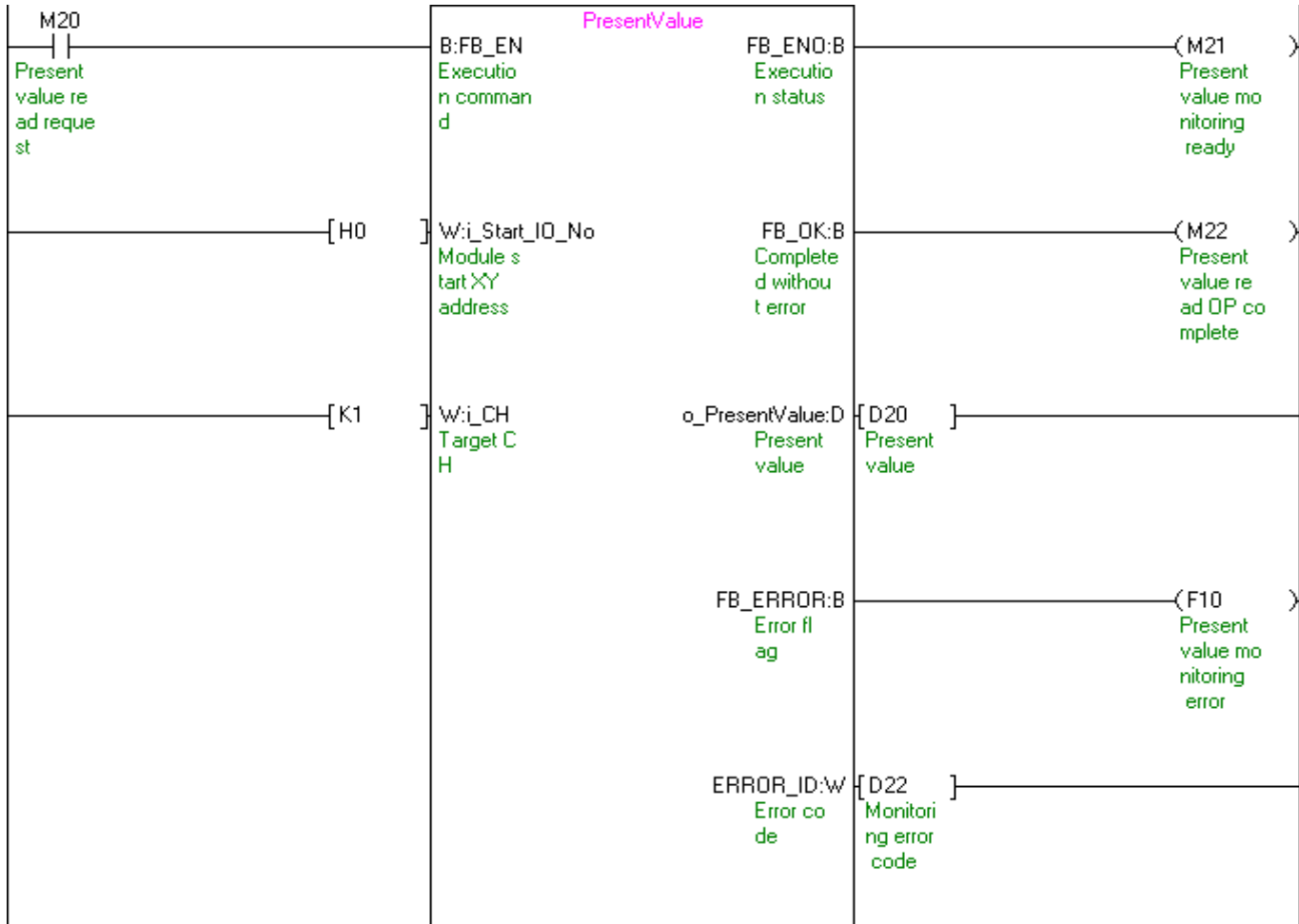
### M+QD65PD2\_RingCounterSetting (Ring counter setting)



### M+QD65PD2\_CountEnable (Count enable)



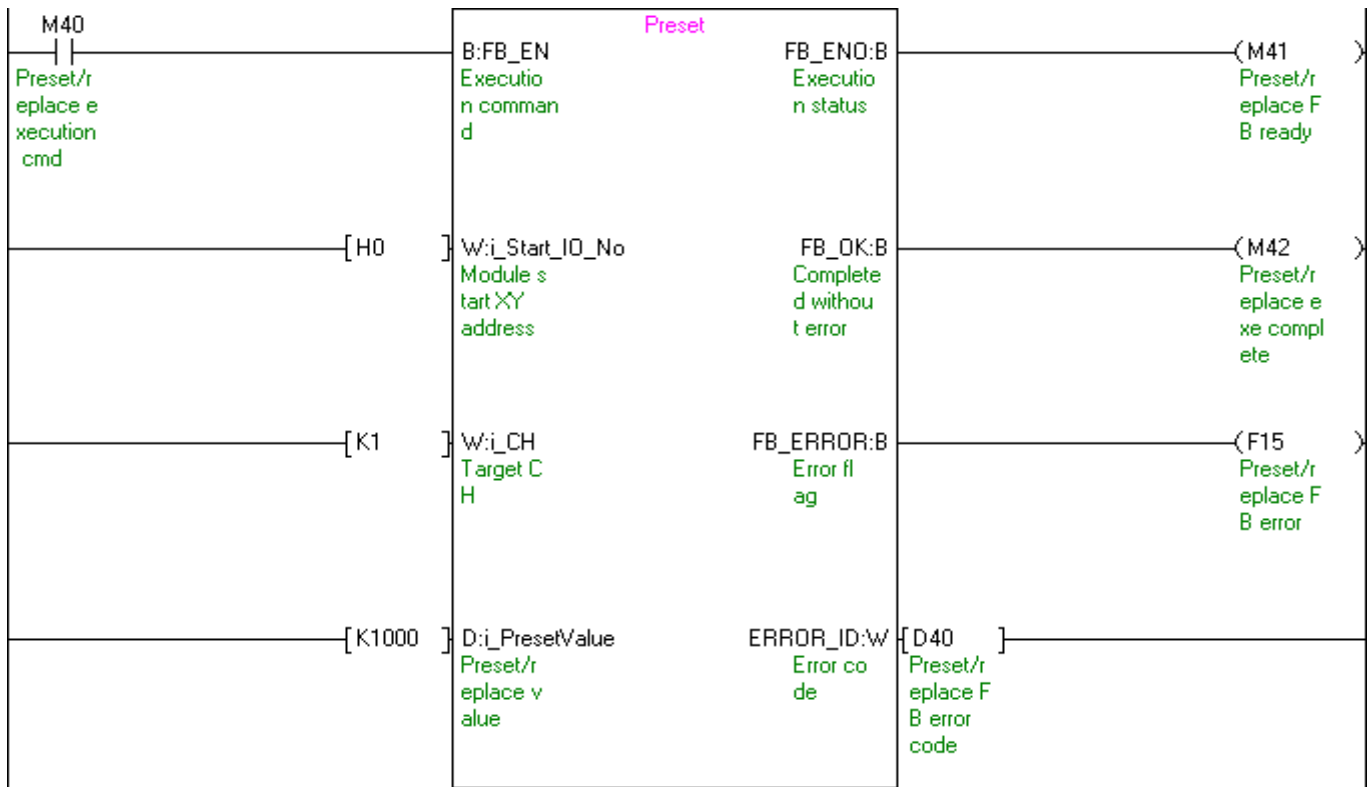
M+QD65PD2\_PresentValueStorage (Present value monitoring)



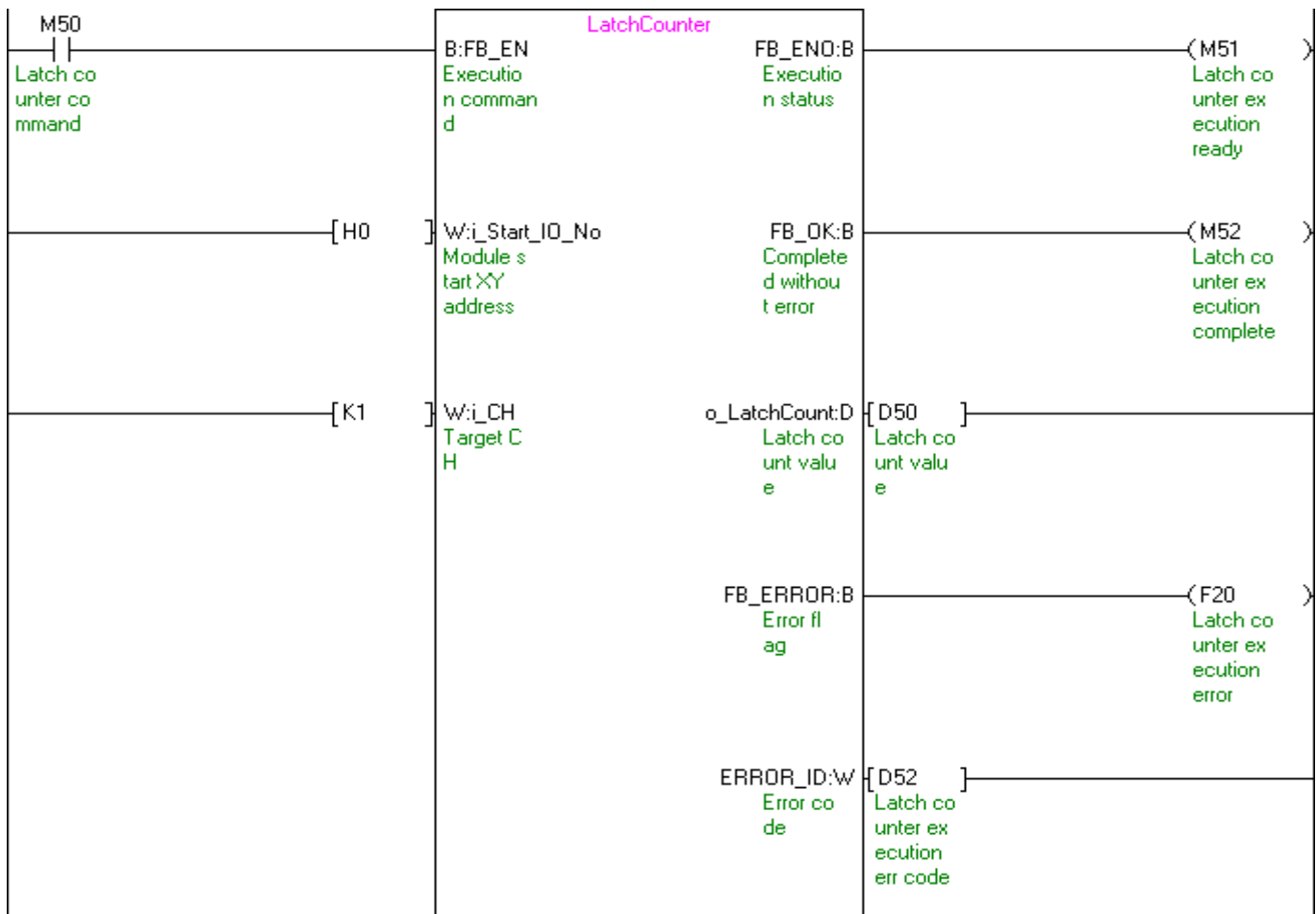
M+QD65PD2\_SetCoincidenceOutput (Coincidence output function setting)



M+QD65PD2\_Preset (Preset/replace)

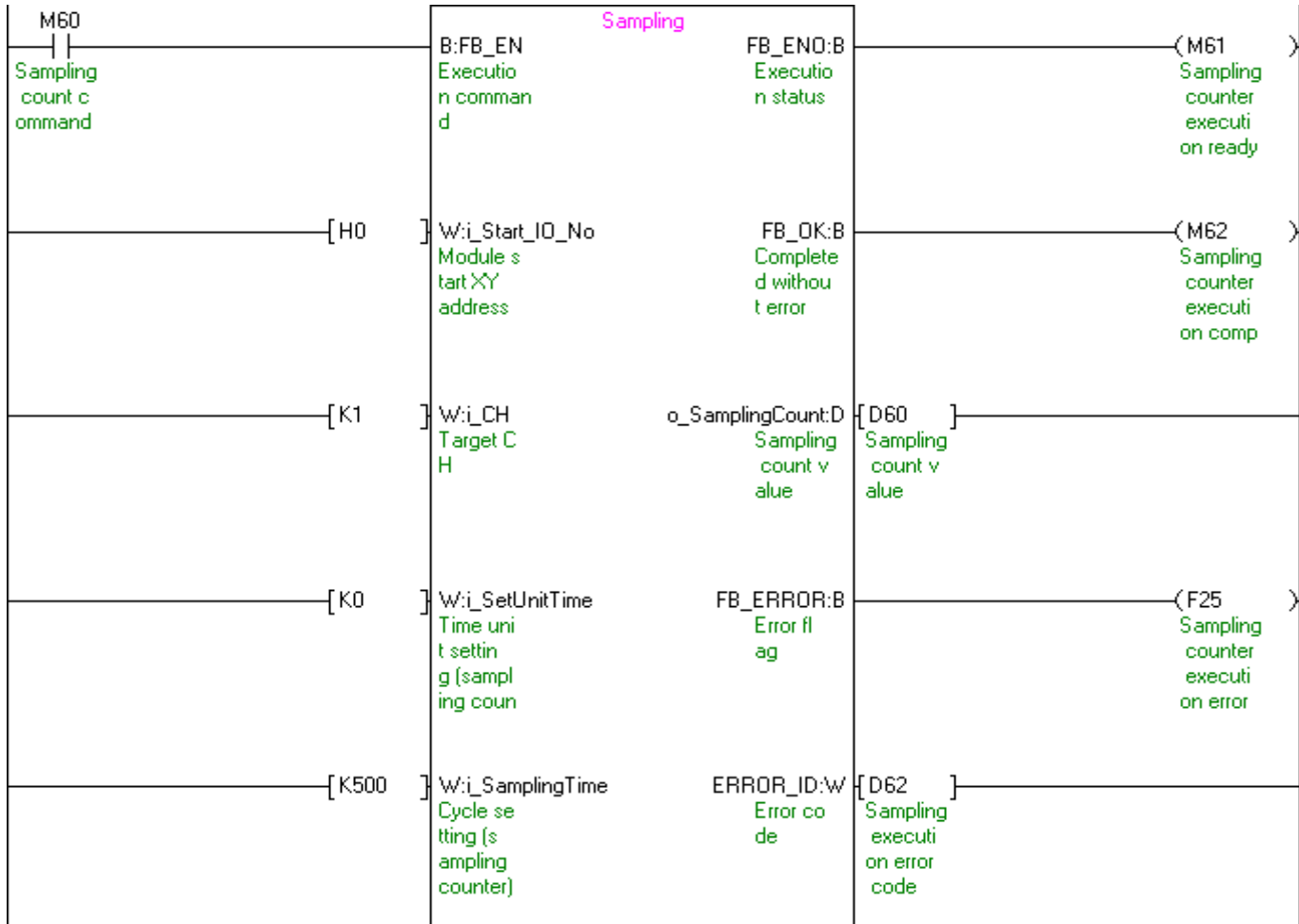


M+QD65PD2\_LatchCounterOperation (Latch counter function operation)

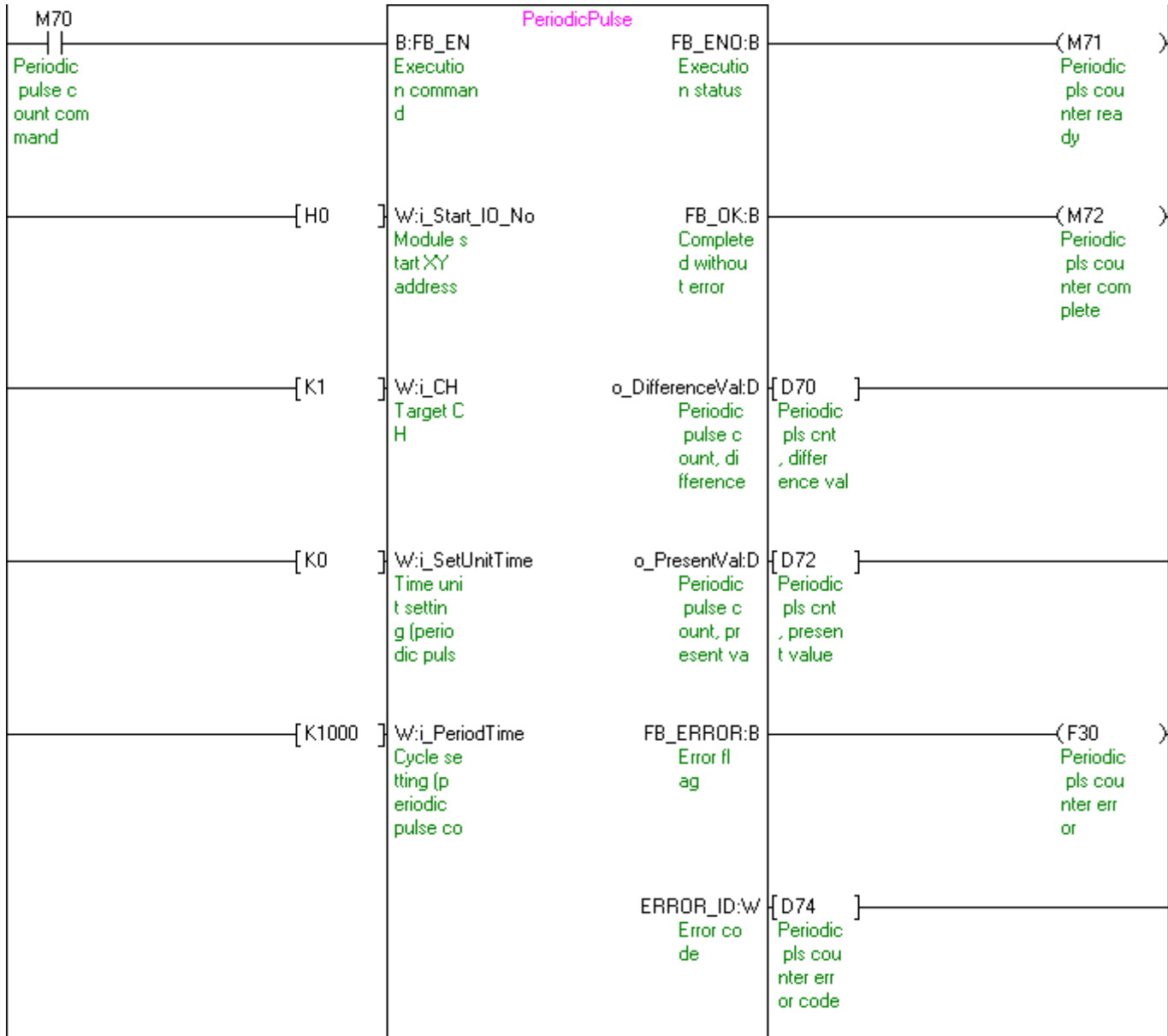




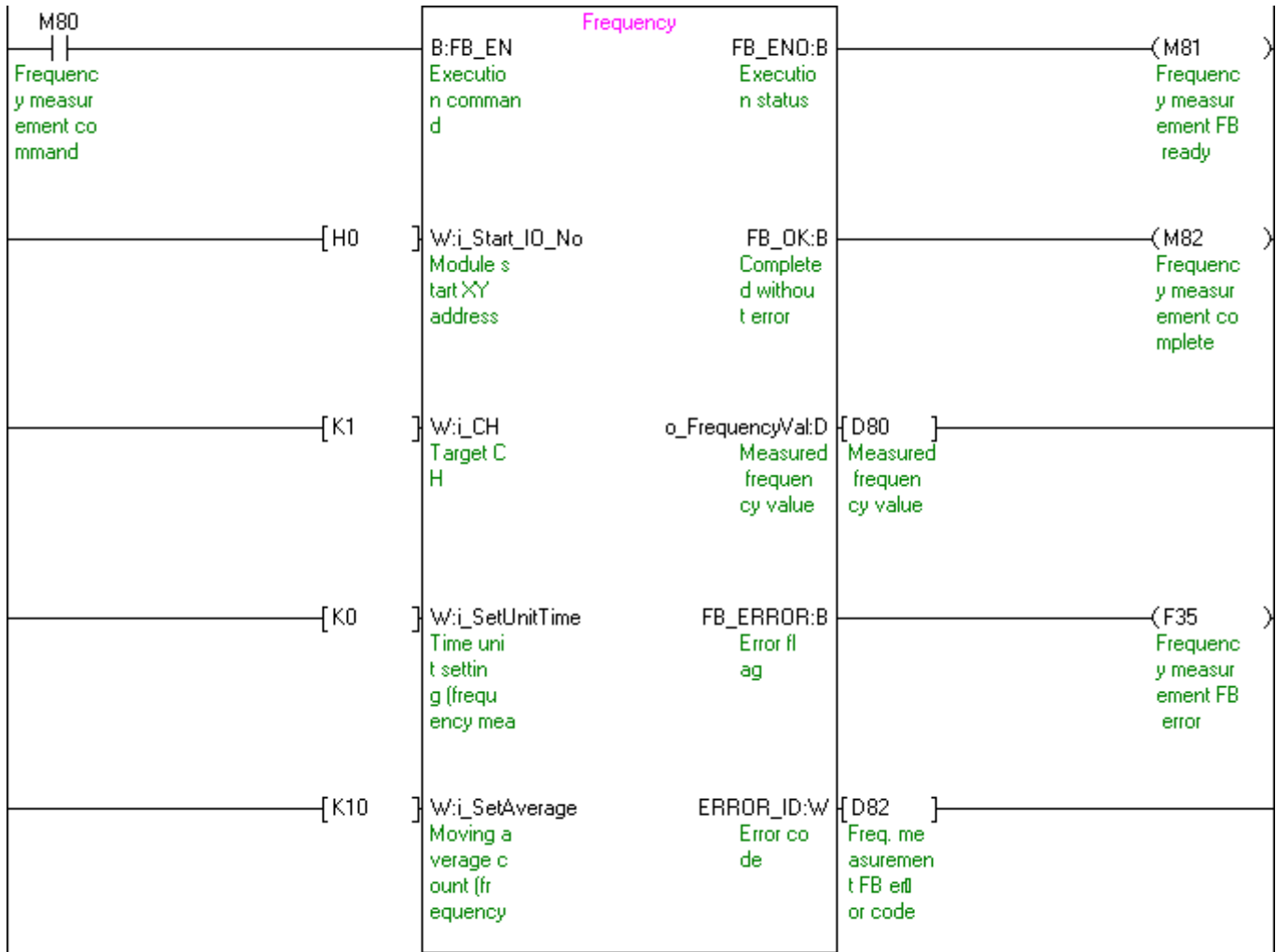
M+QD65PD2\_SamplingOperation (Sampling counter function operation)



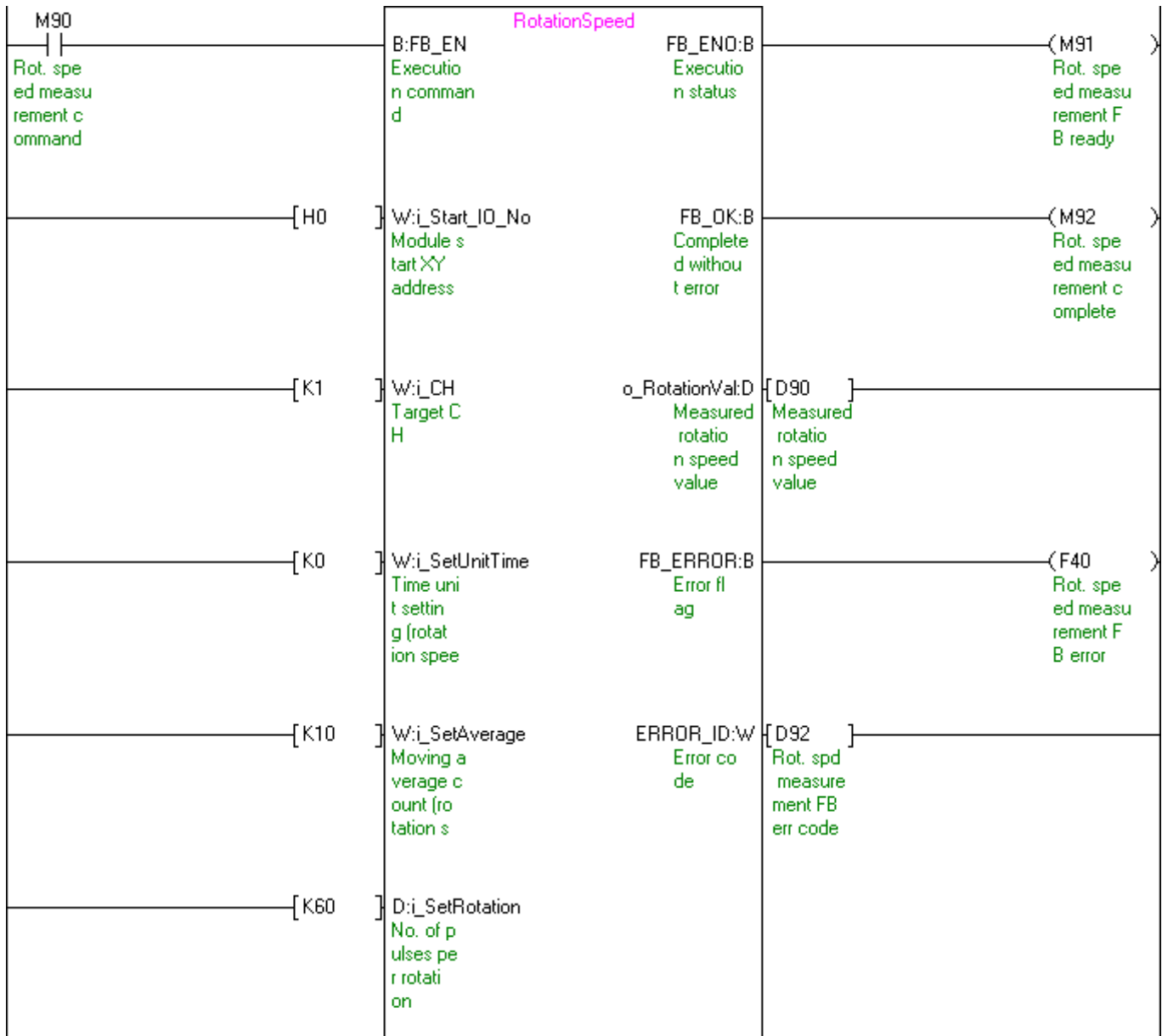
M+QD65PD2\_PeriodicPulseCounter (Periodic pulse counter function operation)



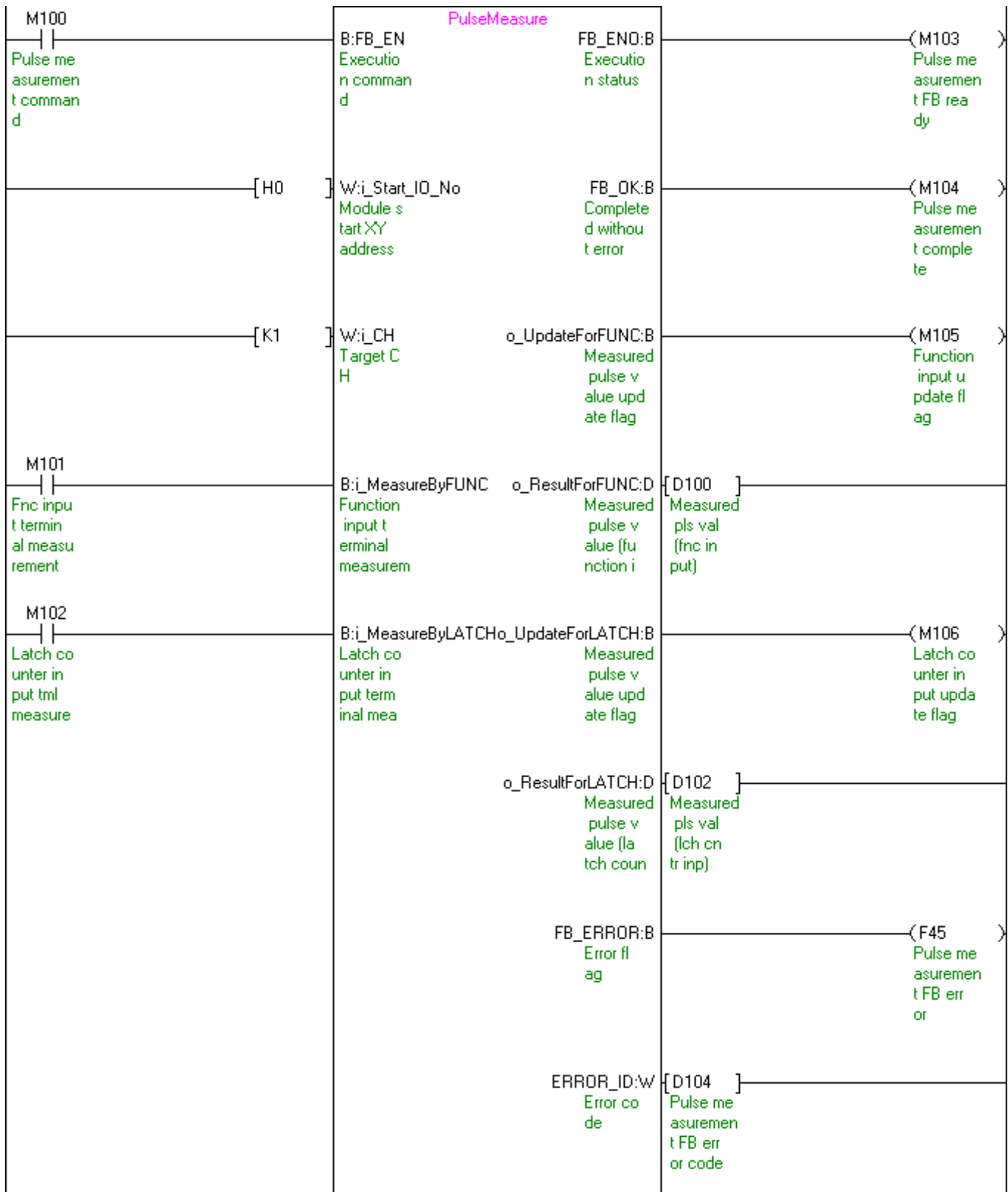
M+QD65PD2\_FrequencyMeasure (Frequency measurement)



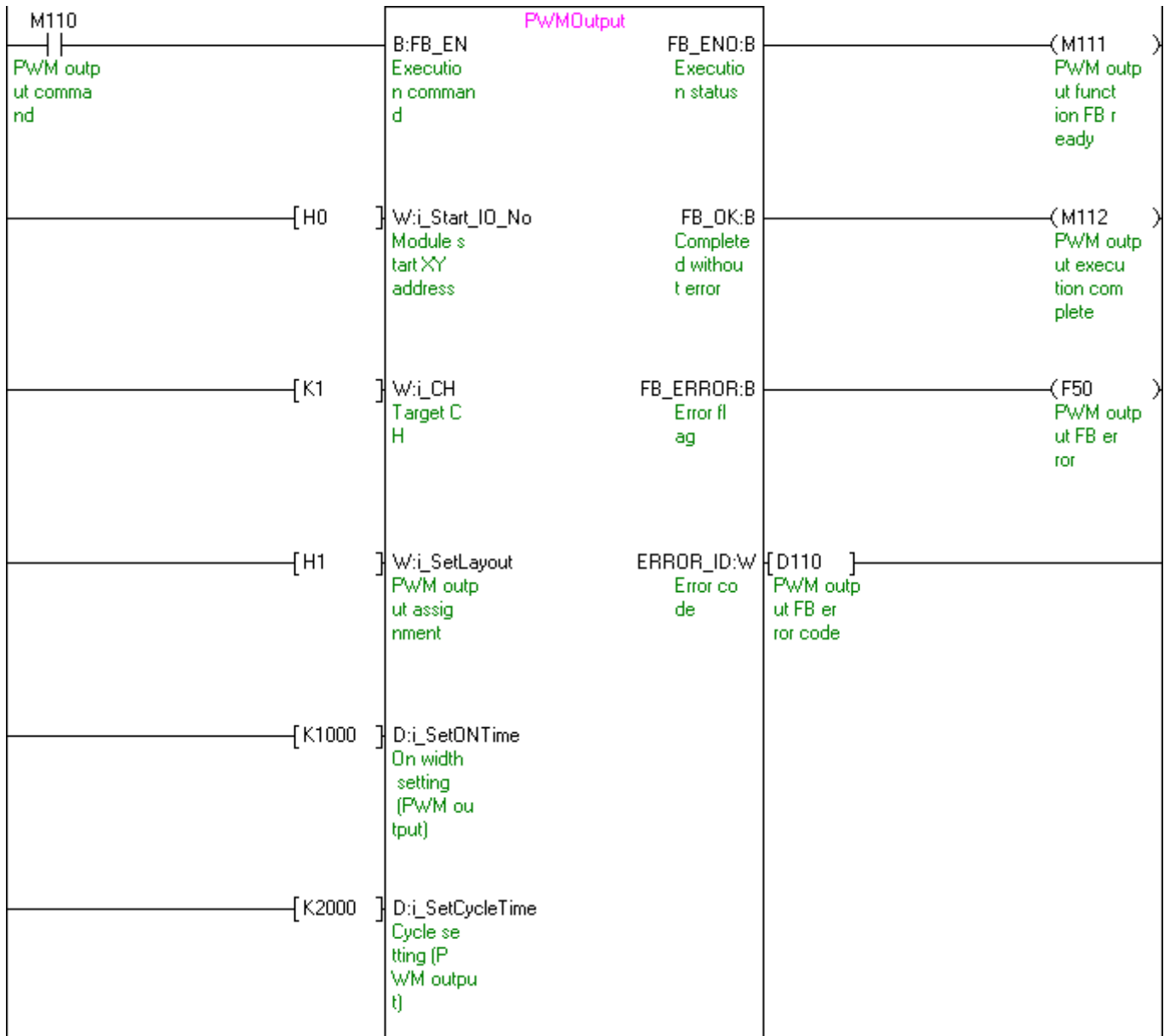
M+QD65PD2\_RotationSpeedMeasure (Rotation speed measurement)



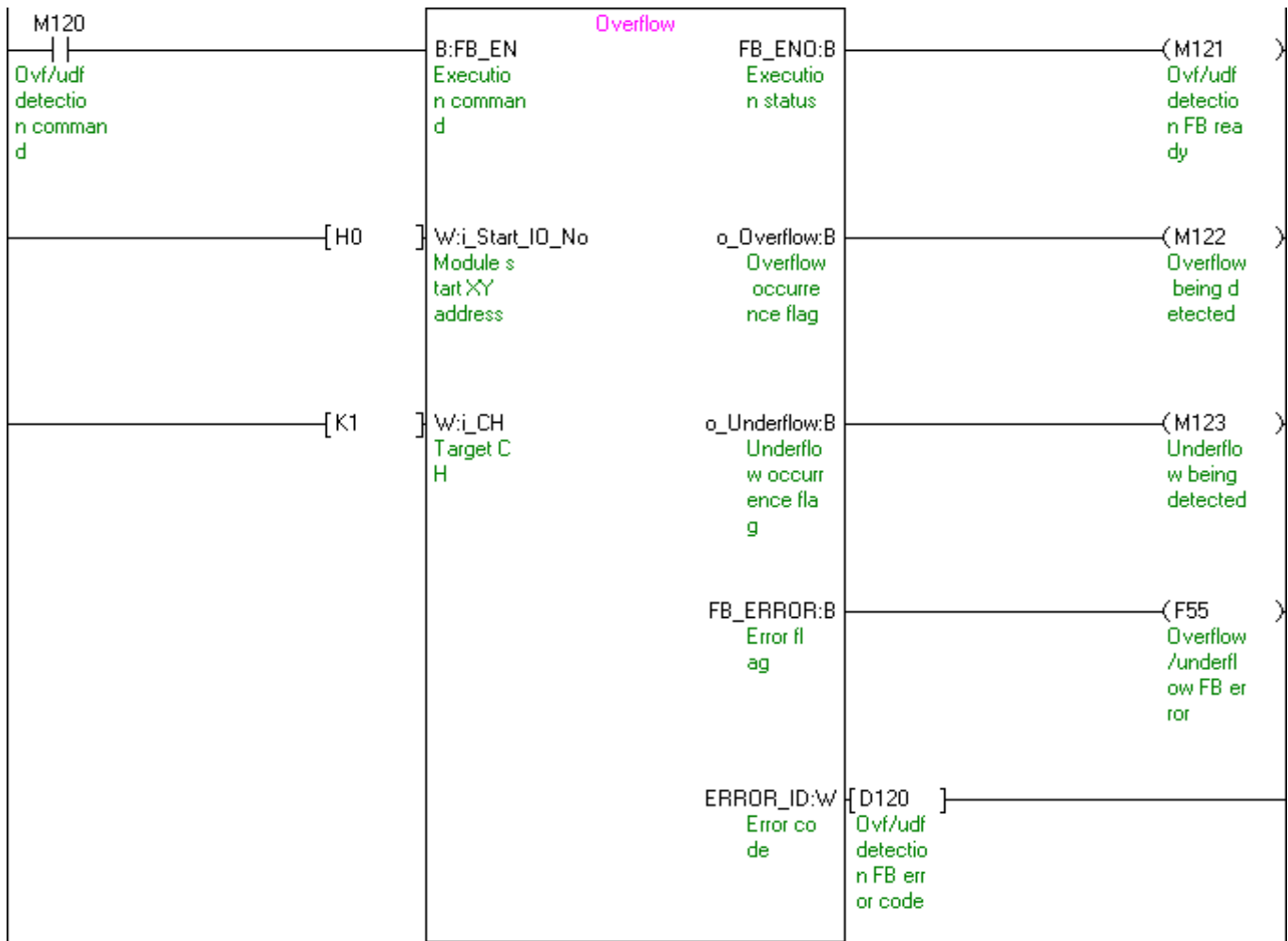
M+QD65PD2\_PulseMeasure (Pulse measurement)



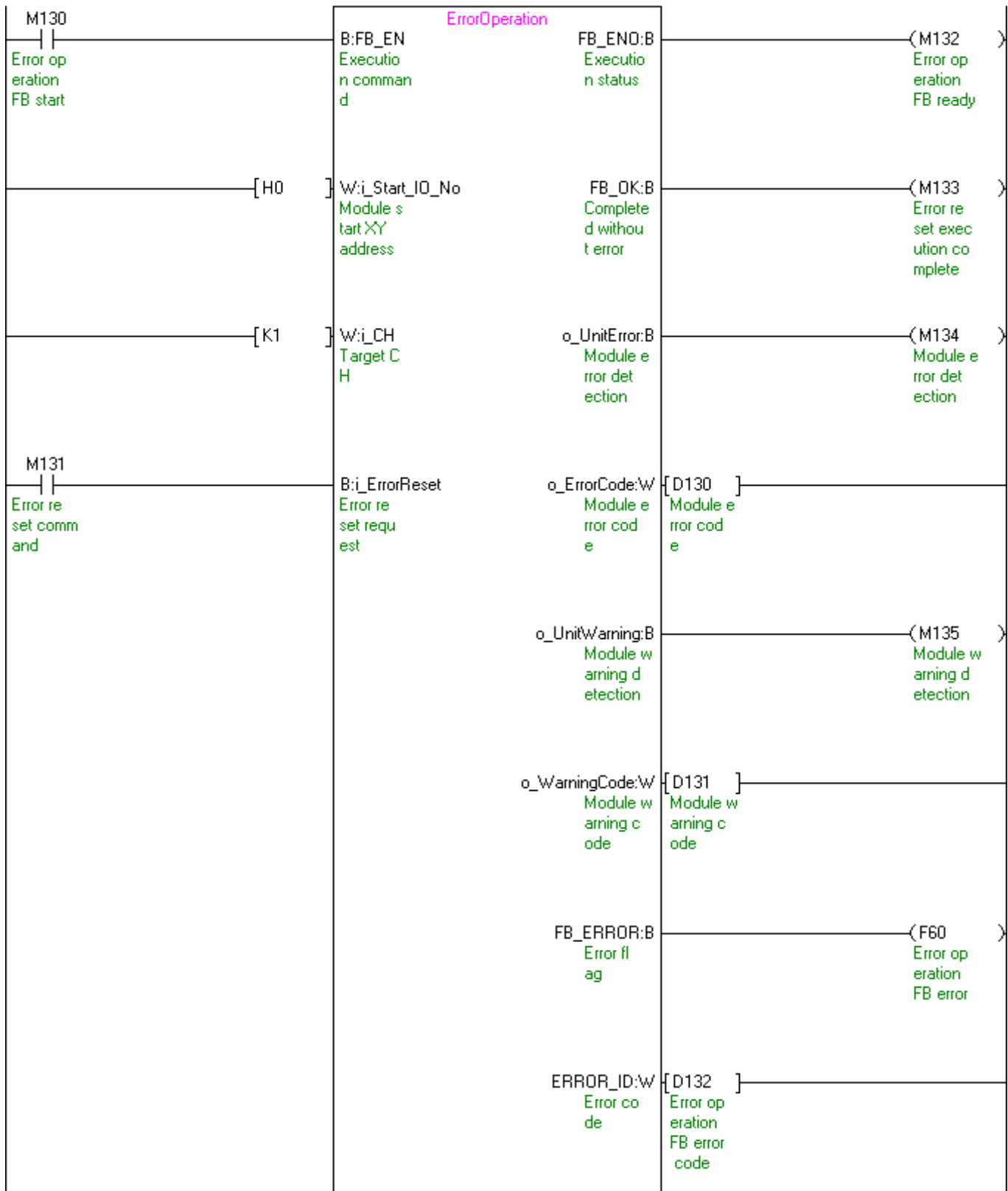
M+QD65PD2\_PWMOutput (PWM output)



M+QD65PD2\_OverflowDetection (Overflow/underflow detection)



M+QD65PD2\_ErrorOperation (Error operation)





M+QD65PD2\_DegreeToCountVal (Angle conversion)

