SOCKET COMMUNICATION FB LIBRARY REFERENCE MANUAL

<CONTENTS>

Reference Manual Revision History	2
1. M+CPU-Socket_SndProcesureCtrl (Socket communication-Send with procedure)	
2. M+CPU-Socket_RcvProcesureCtrl (Socket communication-Receive with procedure)	9
Appendix 1 - Application examples	16



Reference Manual Revision History

Reference Manual Number	Date	Description
FBM-M054-A	2011/03/22	First edition



1. M+CPU-Socket_SndProcesureCtrl (Socket communication-Send with procedure)

FB Name

M+CPU-Socket_SndProcesureCtrl

Function Overview

Item	Description			
Function overview	Provides the function equivalent to "Communication using fixed buffer with procedure"			
	through the socket communication which uses built-in Ethernet port of the CPU module.			
	The send data is sent to the connected external device via "Send with procedure".			
	The send data is converted into ASCII codes if the communication data code is ASCII			
	code, and then the data is sent.			
	Then, this FB receives the response from the external device.			
Symbol	M+CPU-Socket_SndProcesureCtrl			
	Execution command ————————————————————————————————————			
	Send connection No. W: i_SConnection_No FB_OK: B Completed without error			
	Response monitoring timer value W: i_Response_Time FB_ERROR: B Fror flag			
	Communication data code B : i_DataCode_Type			
	No. of send data ———— W : i_Num_Send_Data			
	Send data ———W : i_Send_Data			
Applicable hardware	Hardware details			
and software	Q series Built-in Ethernet Port QCPU			
	L series LCPU			
	Compatible software: GX Works 2 Version 1.31H or later			
Programming	Ladder			
language				
Number of steps	For universal model CPU: 666*			
(maximum value)	*The value is the number of steps in the label program, and is therefore stated as a			
	reference value. For details, refer to the GX Works2 Version1 Operation Manual (Simple			
	Project).			



Item	Description
Function description	By turning ON FB_EN (Execution command), the send with procedure processing is
	performed via the following socket communication.
	1) When the communication data code is binary, a subheader is added to the send data.
	When the communication data code is ASCII, the number of send data and send data
	are converted from binary to ASCII code and a subheader is added to the send data.
	Then, the send data is sent to the external device.
	2) The FB waits for the response from the external device. When the receive data arrives
	at the socket communication receive area of the send connection number, the data is
	received and the response data is checked.
	3) If there is no response data even when the response monitoring timer value has
	elapsed, a communication error occurs and the processing ends.
	4) When the input value is not valid, the FB_ERROR output turns ON, processing is
	interrupted, and the error code is stored in ERROR_ID (Error code).
	5) Even if FB_EN (Execution command) is turned OFF before FB operation is completed,
	the processing continues to operate until sending the data is completed or except when
	an error occurs.
FB operation type	Macro type
Restrictions and	1) The FB does not include error recovery processing. Program the error recovery
precautions	processing separately in accordance with the required system operation.
	2) The FB cannot be used in an interrupt program.
	3) This FB uses index registers Z9 and Z8. Please do not use these index registers in an
	interrupt program.
	4) If a message stating "Insufficient word device points in device/label (VAR)
	automatic-assign setting" appears when a program is complied, adjust the automatically
	assigned device setting.
	5) To perform the socket communication by using the TCP protocol, set Active for the
	connection method and establish the connection to TCP before executing this FB.
	6) To use the UDP protocol, use the open completion signal of the socket communication
	as the interlock when executing this FB.
	7) Make sure the open completion signal (SD1282) corresponding to the selected
	connection number is ON.
FB operation type	Pulsed execution (multiple scan execution type)
	· · · · · · · · · · · · · · · · · · ·



Item	Description
Timing chart	Operation of I/O signals [When operation completes without error] [When an error occurs]
	FB_EN(Execution command) FB_EN(Execution status) Send data write processing FB_OK (Completed without error) FB_ERROR(Error) ERROR_ID(Error code) FB_EN(Execution command) FB_EN(Execution status) Send data write processing FB_OK (Completed without error) FB_ERROR(Error) FB_ERROR(Error) ERROR_ID(Error code) FB_CN(Execution command) FB_EN(Execution command) FB_EN(Execution command) FB_EN(Execution command) FB_EN(Execution command) FB_EN(Execution status) Send data write processing FB_OK (Completed without error) FB_ERROR(Error)
Relevant manuals	QnUCPU User's Manual (Communication via Built-in Ethernet Port)
	QCPU User's Manual (Hardware Design, Maintenance and Inspection)

Error codes

Error code list

Error codes	Description
10	i_SConnection_No (Send connection No.) is not valid. Set within the range (1 to 16), and
	turn OFF FB_EN and ON again.
11	i_Response_Time (Response monitoring timer value) is not valid. Set within the range (1 to
	10), and turn OFF FB_EN and ON again.
12	i_Num_Data (No. of data) is not valid. Set within the range (1 to 1017 when the
	communication code is binary code, and 1 to 508 when ASCII code). Then turn OFF
	FB_EN and ON again.
13	A communication error occurred. Check if the connection to TCP is established.
14	Response subheader mismatch. Match the subheader value and send it again.
15	A timeout for receiving a response occurred. Check if the data is sent.
H41A1~41B9	A communication error occurred. For details, refer to "12.3.11 Error codes returned to
	request source during communication with CPU module" in QCPU User's Manual
	(Hardware Design, Maintenance and Inspection).



Labels

■Input labels

Name	Variable name	Data type	Setting range	Description	
Execution command	FB_EN	В	ON, OFF	ON: The FB is activated.	
				OFF: The FB is not activated.	
Send connection No.	i_SConnection_N	W	1~16	Specify the connection number	
	0			used to perform the send	
				operation.	
Response monitoring	i_Response_Time	W	1~60 (sec)	Specify the waiting time for a	
timer value				response from the external	
				device.	
Communication data	i_DataCode_Type	В	ON, OFF	OFF: Binary code communication	
code				ON: ASCII code communication	
No. of send data	i_Num_Send_Dat	W	1~1017	The number of words of the send	
	а			data.	
				Binary code: 1~1017	
				ASCII code: 1~508	
Send data	i_Send_Data	W	Valid device	Data to be sent.	
			range	The send data is binary	
				regardless of the communication	
				data code.	

■Output labels

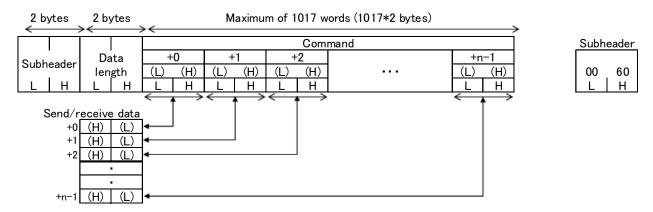
Name	Variable name	Data type	Initial	Description
			value	
Execution status	FB_ENO	В	OFF	ON: The FB is being executed.
				OFF: The FB is not executed.
Completed without	FB_OK	В	OFF	When ON, it indicates that the processing
error				is completed.
Error flag	FB_ERROR	В	OFF	When ON, it indicates that an error has
				occurred.
Error codes	ERROR_ID	W	0	FB error code output.



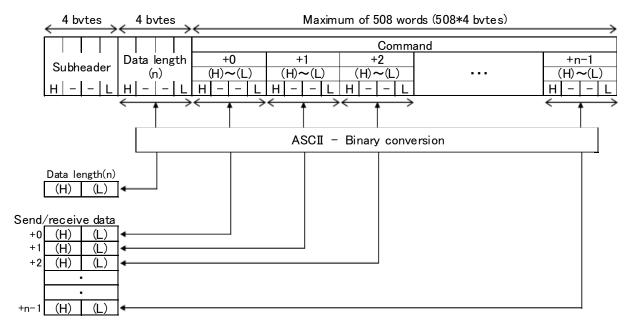
Processing description

1) When the communication data code is binary, subheader information is added to the send data and the data is sent to the external device.

Send data type (communication data code=binary)



2) When the communication data code is ASCII, the number of send data and send data are converted from binary to hexadecimal ASCII code. Then, subheader information is added and they are sent to the external device. Send data type (communication data code=ASCII code)



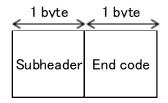
3) The FB waits for a response from the external device.

If there is no response even when the response monitoring timer has elapsed, the processing abnormally ends.



4) When the receive data is received, the response data is checked.

Receive data type (communication data code=binary)

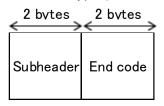






- 00 Completed without error
- 50 Subheader type not within specifications

Receive data type (communication data code=ASCII code)







3030h Completed without error 3530h Subheader type not within specifications 3534h Binary code conversion error (only when using ASCII code)

Version Upgrade History

Version	Date	Description
1.00A	2011/03/22	First edition

Note

This chapter includes information related to the M+CPU-Socket_SndProcesureCtrl function block.

It does not include information on restrictions of use such as combination with modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.



2. M+CPU-Socket_RcvProcesureCtrl (Socket communication-Receive with procedure)

FB Name

M+CPU-Socket_RcvProcesureCtrl

Function Overview

Item	Description				
Function overview	Provides the function equivalent to "Communication using fixed buffer with procedure"				
	through the socke	t communica	tion which uses built	-in Ethernet port	t of the CPU module.
	The data that wa	s sent by th	e connected externa	al device via "S	end with procedure" is
	received, and the	response is	sent to the external d	levice.	
	The receive data	is converted	d into binary codes v	when the comm	unication data code is
	ASCII code, and t	hen the data	is stored.		
Symbol			M+CPU-Socket_Rcv	ProcesureCtrl	
	Executio	n command ——	B : FB_EN	FB_ENO : B	Execution status
	Receive con	nection No.	W:i_RConnection_No	FB_OK : B	Completed without error
	Response monitoring	timer value	W:i_Response_Time	FB_ERROR : B	Error flag
	Communicatio	n data code	B:i_DataCode_Type	ERROR_ID : W	Error code
				o_Num_Recv_Data : W	Receive data length
				o_Recv_Data : W	Receive data
Applicable hardware	Hardware details				
and software	Q series	Built-in Eth	ernet Port QCPU		
	L series	LCPU			
	Compatible software: GX Works 2 Version 1.31H or later				
Programming	Ladder				
language					
Number of steps	For universal model CPU: 801*				
(maximum value)	*The value is the number of steps in the label program, and is therefore stated as a				
	reference value.	For details, r	efer to the GX Works	2 Version1 Ope	ration Manual (Simple
	Project).				



Item	Description
Function description	By turning ON FB_EN (Execution command), the receive with procedure processing is
	performed via the following socket communication.
	1) The receive data at the socket communication receive area of the receive connection
	number is read.
	2) The subheader and data length are read first, and the receive processing continues until
	the receive data for the data length is received.
	3) The subheader in the receive data is checked, and the response is sent to the external device.
	4) When the processing of up to 3) is completed, out of the data which was read at 1), the
	data except for the subheader is stored in the receive data. When the communication
	data code is ASCII code, the receive data is stored after converting it from ASCII code to binary code.
	5) When the input value is not valid, the FB_ERROR output turns ON, processing is
	interrupted, and the error code is stored in ERROR_ID (Error code).
	6) Even if FB_EN (Execution command) is turned OFF before FB operation is completed,
	the processing continues to operate until receiving the data is completed or except
	when an error occurs.
FB operation type	Macro type
Restrictions and	1) The FB does not include error recovery processing. Program the error recovery
precautions	processing separately in accordance with the required system operation.
	2) The FB cannot be used in an interrupt program.
	3) This FB uses index registers Z9, Z8, and Z7. Please do not use these index registers in
	an interrupt program.
	4) If a message stating "Insufficient word device points in device/label (VAR)
	automatic-assign setting" appears when a program is complied, adjust the automatically
	assigned device setting.
	5) Establish the connection to TCP before executing this FB.
	6) To perform the socket communication by using the TCP protocol, set Passive for the
	connection method, and use the open completion ON signal corresponding to the
	selected connection number as the interlock when executing this FB.
	7) When using UDP protocol, use the open completion signal as the interlock when
	executing this FB.
	8) Make sure the open completion signal (SD1282) corresponding to the selected
	connection number is ON before executing.
FB operation type	Pulsed execution (multiple scan execution type)



Item	Description
Application example	Refer to Appendix - Application examples.
Timing chart	Operation of I/O signals [When operation completes without error] [When an error occurs] FB_EN(Execution command) FB_ENO(Execution status) Receive data FB_OK (Completed without error) FB_ERROR(Error) ERROR_ID(Error code) FB_EN(Execution command) FB_EN(Execution status) Receive data FB_OK (Completed without error) FB_ERROR(Error) ERROR_ID(Error code) O Error code O Error code O Error code
Relevant manuals	QnUCPU User's Manual (Communication via Built-in Ethernet Port) QCPU User's Manual (Hardware Design, Maintenance and Inspection)

Error codes

■ Error code list

Error codes	Description	
10	i_RConnection_No (Receive connection No.) is not valid. Set within the range (1 to 16),	
	and turn OFF FB_EN and then ON again.	
11	i_Response_Time (Response monitoring timer value) is not valid. Set within the range (1 to	
	10), and turn OFF FB_EN and then ON again.	
12	A timeout error for receiving the receive data. Check if the data is sent.	
13	A communication error occurred. Check if the connection to TCP is established.	
14	Response subheader mismatch. Match the subheader value and send it again.	
H41A1~41B9	A communication error occurred. For details, refer to "12.3.11 Error codes returned to	
	request source during communication with CPU module" in QCPU User's Manual	
	(Hardware Design, Maintenance and Inspection).	

Labels

■Input labels

Name	Variable name	Data type	Setting range	Description
Execution command	FB_EN	В	ON, OFF	ON: The FB is
				activated.
				OFF: The FB is not
				activated.



Name	Variable name	Data type	Setting range	Description
Receive connection No.	i_RConnection_N	W	1~16	Specify the connection
	0			number used to perform
				the receive operation.
Response monitoring	i_Response_Time	W	1~60 (second)	Specify the waiting time
timer value				for a response from the
				external device.
Communication data	i_DataCode_Type	В	ON, OFF	OFF: Binary code
code				communication
				ON: ASCII code
				communication

■Output labels

Name	Variable name	Data type	Initial	Description
			value	·
Execution status	FB_ENO	В	OFF	ON: The FB is being executed.
				OFF: The FB is not executed.
Completed without	FB_OK	В	OFF	When ON, it indicates that the processing
error				is completed.
Error flag	FB_ERROR	В	OFF	When ON, it indicates that an error has
				occurred.
Error codes	ERROR_ID	W	0	FB error code output.
Receive data length	o_Num_Recv_Data	W	0	Store the number of receive words of the
				receive data.
				Binary code: 1~1017
				ASCII code: 1~508
Receive data	o_Recv_Data	W	Valid	The receive data that is taken out from the
			device	socket communication receive area
			range	(except for subheader and data length).
				The receive data is binary regardless of
				the communication data code.



Processing description

1) The receive data is read from the socket communication receive area of the specified receive connection number.

Receive data type

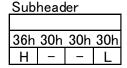
Application data			
Subheader	Data length	Text (Command)	

The receive data is read from the socket communication receive area until the command data for the data length is received.

- 2) A communication error occurs if the receive data cannot be received even when the response monitoring time has elapsed.
- 3) The start byte of the read data is checked, and the subheader is checked for errors.

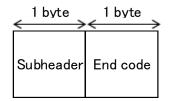
Communication data code: Binary code Communication data code: ASCII code

Subheader
00 60
H L



4) The response is sent to the external device.

Communication data code: binary code

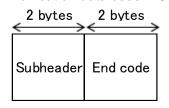


Subheader ED End code 00/50/54

00 Completed without error

50 Subheader type not within specifications

Communication data code: ASCII code



Subheader 45h 30h H L

End code

3030h Completed without error 3530h Subheader type not within specifications 3534h Binary code conversion error (only when using ASCII code)

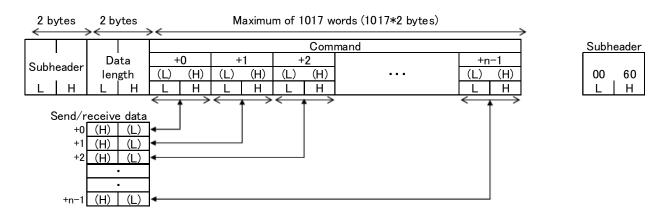
5) The receive data read at 1) is stored in the following data.

Receive data length (o_Num_Recv_Data): Data length

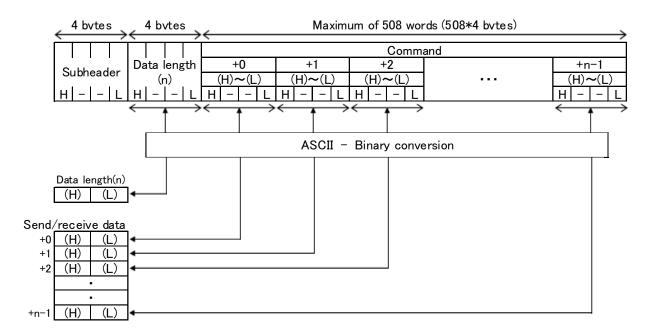
Receive data (o_Recv_Data): Text (command)



* Communication data code: binary code



*Communication data code: ASCII code



The data length and receive data are both converted from hexadecimal ASCII to binary, and the converted data are stored in the receive data length and receive data.

Version Upgrade History

Version	Date	Description
1.00A	2011/03/22	First edition



Note

This chapter includes information related to the M+CPU-Socket_RcvProcesureCtrl function block.

It does not include information on restrictions of use such as combination with modules or programmable controller CPUs.

Before using any Mitsubishi products, please read all the relevant manuals.



Appendix 1 - Application Examples

Socket communication FB application examples

System configuration

Power supply module	CPU Module	QX40 (X00~X0F)	QY40 (Y10~Y1F)

Device list

External input (commands)

Device	FB function name	Application (ON details)
X00	Socket communication-Send with procedure	Communication data code (ASCII data when ON)
X01	Socket communication-Receive with procedure	Communication data code (ASCII data when ON)

External output (checks)

Device	FB function name	Application (ON details)
Y10	Socket communication-Send with procedure	Socket communication-Send with procedure FB error
Y11	Socket communication-Receive with procedure	Socket communication-Receive with procedure FB error

Data register

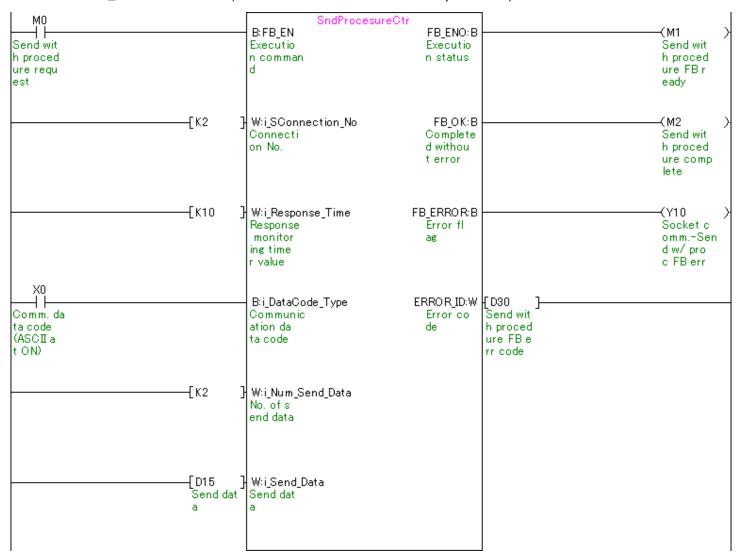
Device	FB function name	Application (ON details)
D15	Socket communication-Send with procedure	Send data
D30	Socket communication—Send with procedure	Send with procedure FB error code
D101		Receive with procedure FB error code
D102	Socket communication-Receive with procedure	Receive data length
D103		Receive data

Rela<u>y</u>

Device	FB function name	Application (ON details)
М0		Send with procedure request
M1	Socket communication-Send with procedure	Send with procedure FB ready
M2		Send with procedure complete
М3		Receive with procedure request
M4	Socket communication-Receive with procedure	Receive with procedure FB ready
M5		Receive with procedure complete



M+CPU-Socket_SndProcesureCtrl (Socket communication-Send with procedure)





M+CPU-Socket_RcvProcesureCtrl (Socket communication-Receive with procedure)

